



INSPECTION CERTIFICATE (3.1) - Chemical analysis TEST REPORT (2.2) - Mechanical properties

Date: 2013-11-19

Certificate number: EC23226294 rev. 0

Our order: 725969
Our reference: Nicole Javaux France
Customer number: NLB00152
Customer order date: 20131114

Your order: 20031160955
Your reference:
Your fax number:
Your e-mail:

Invoice address
ZEVIJ B.V. LASAULEC CENTRAAL HVEEN
POSTBUS 447
4900 AK OOSTERHOUT

Receiver of certificate

Delivery address
LASAULEC CENTRAAL B.V.
Lidhr. 400
KUPER 2
8447 GK HEERENVEEN

DELIVERY

Lot number: RB1315110

Quantity: 4

PRODUCT

Brand: ESAB
Description: OK Autrod 5754 1.0mm 7kg
Item number: 1813109870

CLASSIFICATIONS

SFA/AWS A5.10 ER5754
EN ISO 18273 S Al 5754 (AlMg3)

CHEMICAL COMPOSITION

Actual results
acc to EN 10204 - 3.1

Wire/strip

Auxiliary:

Si	0.06%
Mn	0.2%
Cr	< 0.01%
Cu	< 0.01%
Ti	0.01%
Al	94.0%
Be	< 0.0001%
Fe	0.10%
Mg	3.4%
Zn	< 0.01%
Mn+Cr	< 0.21%

MECHANICAL PROPERTIES

Typical data
acc to EN 10204 - 2.2

Standard:
Auxiliary:
Condition:

TENSILE

<u>Rp0.2</u>	<u>Rm</u>	<u>A4-A5</u>
110 MPa	230 MPa	23 %

COMMENTS

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.

This certificate is produced electronically and is valid without signature.

Please refer any queries to:

Esab Nederland BV - P.O. Box 2236, 3800 CE Amersfoort, Nederland

Validation - Chemical Analysis

William Hamilton

Quality Assurance Manager

Validation - Others

Michael Spiess

Product Manager