



INSPECTION CERTIFICATE (3.1) - Chemical analysis TEST REPORT (2.2) - Mechanical properties

Date: 2013-05-24

Certificate number: **EC22957016 rev. 0**

Our order: 610640
Our reference: Nicole Javaux France
Customer number: NLB00152
Customer order date: 20130402

Your order: **Various**
Your reference:
Your fax number:
Your e-mail:

Invoice address
ZEVIJ B.V. LASAULEC CENTRAAL HVEEN
POSTBUS 447
4900 AK OOSTERHOUT

Receiver of certificate

Delivery address
LASAULEC CENTRAAL B.V.
Lidhr. 400
KUPER 2
8447 GK HEERENVEEN

DELIVERY

Lot number: RB1315104

Quantity: 50

PRODUCT

Brand: ESAB
Description: OK Autrod 5356 1.2mm 7kg
Item number: **1815129870**

CLASSIFICATIONS

SFA/AWS A5.10 ER5356
EN ISO 18273 S Al 5356 (AlMg5Cr(A))
JIS Z 3232 A53556

MECHANICAL PROPERTIES

Typical data
acc to EN 10204 - 2.2

Standard:
Auxiliary:
Condition:

TENSILE

<u>Rp0.2</u>	<u>Rm</u>	<u>A4-A5</u>
120 MPa	265 MPa	26 %

CHEMICAL COMPOSITION

Actual results
acc to EN 10204 - 3.1

Wire/strip

Auxiliary:

Si	0.04%
Mn	0.15%
Cr	0.07%
Cu	< 0.01%
Ti	0.07%
Al	94.0%
Fe	0.09%
Mg	5.0%
Zn	< 0.01%

COMMENTS

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.

This certificate is produced electronically and is valid without signature.

Please refer any queries to:

Esab Nederland BV - P.O. Box 2236, 3800 CE Amersfoort, Nederland

Validation - Chemical Analysis

William Hamilton

Quality Assurance Manager

Validation - Others

Michael Spiess

Product Manager