



INSPECTION CERTIFICATE (3.1) - Chemical analysis
TEST REPORT (2.2) - Mechanical properties

Date: 2011-09-22

Certificate number: EC22145591 rev. 0

Our order: 15528906
Our reference: Westerman Jolanda
Customer number: 30077244
Customer order date: 20110921

Your order: 20030996114
Your reference:
Your fax number:
Your e-mail:

Invoice address

ZEVIJ B.V. LASAULEC CENTRAAL HVEEN
Lidhr. 400
POSTBUS 447
4900 AK OOSTERHOUT
Netherlands

Receiver of certificate

Delivery address

LASAULEC HEERENVEEN
Lidhr. 403
KUPER 4
8447 GK HEERENVEEN
Netherlands

DELIVERY

Lot number: RB1125109

Quantity: 7.5 KG

PRODUCT

Brand: ESAB
Description: OK Tigrod 5183 3.2x1000mm2.5kg
Item number: 181632R120

CLASSIFICATIONS

SFA/AWS A5.10 R5183
EN ISO 18273 S Al 5183 (AlMg4,5Mn0,7(A))

CHEMICAL COMPOSITION

Actual results
acc to EN 10204 - 3.1

Wire/strip

Auxiliary:

Si	0.04%
Mn	0.55%
Cr	0.06%
Cu	< 0.01%
Ti	0.02%
Al	94.0%
Be	< 0.0001%
Fe	0.09%
Mg	4.7%
Zn	< 0.01%

MECHANICAL PROPERTIES

Typical data
acc to EN 10204 - 2.2

Standard:
Auxiliary:
Condition:

TENSILE

<u>Rp0.2</u>	<u>Rm</u>	<u>A4-A5</u>
140 MPa	290 MPa	25 %

IMPACT

<u>Temp</u>	<u>KV</u>
+20 °C	30 J

COMMENTS

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.

This certificate is produced electronically and is valid without signature.

Please refer any queries to:

Esab Nederland BV - P.O. Box 2236, 3800 CE Amersfoort, Nederland

Validation - Chemical Analysis

William Hamilton

Quality Assurance Manager

Validation - Others

Jerry Mirgain

Product Manager



INSPECTION CERTIFICATE (3.1) - Chemical analysis
TEST REPORT (2.2) - Mechanical properties

Date: 2011-04-04

Certificate number: EC21937271 rev. 0

Our order: 15478388
Our reference: Line Cambien
Customer number: 30077244
Customer order date: 20110404

Your order: 20030960946
Your reference:
Your fax number:
Your e-mail:

Invoice address

ZEVIJ B.V. LASAULEC CENTRAAL HVEEN
Lidnr. 400
POSTBUS 447
4900 AK OOSTERHOUT
Netherlands

Receiver of certificate

Delivery address

LASAULEC HEERENVEEN
Lidnr. 403
KUPER 4
8447 GK HEERENVEEN
Netherlands

DELIVERY

Lot number: RB1042131

Quantity: 5 KG

PRODUCT

Brand: ESAB
Description: OK Tigrod 5183 3.2x1000mm 2.5kg
Item number: 181632R120

CLASSIFICATIONS

SFA/AWS A5.10 R5183
EN ISO 18273 S Al 5183 (AlMg4,5Mn0,7(A))

CHEMICAL COMPOSITION

Actual results
acc to EN 10204 - 3.1

Wire/strip

Auxiliary:

Si	0.05%
Mn	0.57%
Cr	0.06%
Cu	< 0.01%
Ti	0.01%
Al	94.0%
Be	< 0.0001%
Fe	0.10%
Mg	4.7%
Zn	< 0.01%

MECHANICAL PROPERTIES

Typical data
acc to EN 10204 - 2.2

Standard:
Auxiliary:
Condition:

TENSILE

<u>Rp0.2</u>	<u>Rm</u>	<u>A4-A5</u>
140 MPa	290 MPa	25 %

IMPACT

<u>Temp</u>	<u>KV</u>
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