



Inspectiecertificaat (3.1) - Chemische analyse
Testrapport (2.2) - Mechanische eigenschappen
INSPECTION CERTIFICATE (3.1) - Chemical analysis
TEST REPORT (2.2) - Mechanical properties

Datum/Date 2025-11-12

Certificaat nummer/Cert no: EC28049155 rev. 0

ESAB ordernummer/Our order: 0101395872
ESAB referentie/Our ref: M3PRD020
Klantnummer/Cust no: NLB00033
Orderdatum/Your date: 20251111

Ordernummer/Your order: INK0045827
Referentie/Your ref:
Faxnummer/Your fax:
E-mail adres/Your e-mail:

Faktuuraadres/Invoice address

ZEVIJ-NECOMIJ BV
POSTBUS 447
4900 AK OOSTERHOUT
Netherlands

Verzendadres certificaten/Cert receiver

Afleveradres/Delivery address

Centraal magazijn
K!per 2
Heerenveen
8447 GK Heerenveen
Netherlands

LEVERING/DELIVERY Lotnummer/Lot no: PVZ3411543

PRODUCT/PRODUCT

Merk/Brand: ESAB
Omschrijving/Desc: OK Tigrod 2509 2.0x1000mm 5kg
Artikelnummer/Item no: 168820R150
Heat No/Heat number: 572510
Hoeveelheid/Quantity: 1 PCE

CHEMISCHE SAMENSTELLING/CHEMICAL ANALYSIS

Actual results: acc to EN 10204 - 3.1

Wire/strip	
C	0.012%
Si	0.47%
Mn	0.38%
P	0.016%
S	< 0.001%
Cr	25.25%
Ni	9.68%
Mo	3.9%
Cu	0.070%
N	0.250%
W	0.040%
FN WRC-92	49
PRE	42

CLASSIFICATIES/CLASSIFICATIONS

EN ISO 14343-A: W 25 9 4 N L
SFA/AWS A5.9: ER2594

MECHANISCHE EIGENSCHAPPEN/MECHANICAL PROPS

Typical data: acc to EN 10204 - 2.2

Tensile

Standard	Shielding Gas	Condition	Rp0.2 [MPa/ksi]	Rm [MPa/ksi]	A4 [%]
AWS	I1	As welded	660/96	835/121	37

Impact

Standard	Shielding Gas	Condition	Temp [°C/°F]	KV[J/ft-lb]
AWS	I1	As welded	-20/-4	200/148
AWS	I1	As welded	-50/-58	180/133

A4, A5 = Elongation
ReH = Upper Yield Point
ReL = Lower Yield Point
Rm = Ultimate Tensile Strength
Rp0.2 = Yield Strength 0.2 offset
Rp1.0 = Yield Strength 1.0 offset

OPMERKINGEN/COMMENTS

Product geleverd volgens een QA systeem welke voldoet aan de ISO 9001 norm.

Dit certificaat is elektronisch aangemaakt.

Voor vragen:

Esab Nederland BV - P.O. Box 2236, 3800 CE Amersfoort, Nederland

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.

This certificate is produced electronically.

Please refer any queries to: (see above)

Geldigheid/Validation

Josef Moravek

Quality Manager

Per Ake Bjornstedt

Product Manager