



Inspectiecertificaat (3.1) - Chemische analyse
Testrapport (2.2) - Mechanische eigenschappen
INSPECTION CERTIFICATE (3.1) - Chemical analysis
TEST REPORT (2.2) - Mechanical properties

Datum/Date 2024-11-14

Certificaat nummer/Cert no: EC27698937 rev. 0

ESAB ordernummer/Our order: 0101149332
ESAB referentie/Our ref: M3PRD020
Klantnummer/Cust no: NLB00033
Orderdatum/Your date: 20241114

Ordernummer/Your order: 20031900471
Referentie/Your ref:
Faxnummer/Your fax:
E-mail adres/Your e-mail:

Faktuuraadres/Invoice address

ZEVIJ-NECOMIJ BV
POSTBUS 447
4900 AK OOSTERHOUT
Netherlands

Verzendadres certificaten/Cert receiver

Afleveradres/Delivery address

Lasaulec Heerenveen
Kuper 4
HEERENVEEN
8447 GK HEERENVEEN
Netherlands

LEVERING/DELIVERY

Lotnummer/Lot no:

PVY3911971

PRODUCT/PRODUCT

Merk/Brand: Exaton
Omschrijving/Desc: Exaton Ni60 2.4mm X 5kg
Artikelnummer/Item no: S98424R150
Heat No/Heat number: RP813
Hoeveelheid/Quantity: 1 CT

CHEMISCHE SAMENSTELLING/CHEMICAL ANALYSIS

Actual results: acc to EN 10204 - 3.1

Wire/strip

C	< 0.01%
Si	0.05%
Mn	0.01%
P	0.001%
S	0.001%
Cr	22.3%
Ni	64.7%
Mo	8.7%
Cu	< 0.01%
Ti	0.2%
Al	0.1%
Co	< 0.01%
Fe	0.2%
Nb+Ta	3.60%

CLASSIFICATIES/CLASSIFICATIONS

SFA/AWS A5.14: ERNiCrMo-3
EN ISO 18274: S Ni 6625 (NiCr22Mo9Nb)
Werkstoffnummer: 2.4831

MECHANISCHE EIGENSCHAPPEN/MECHANICAL PROPS

Typical data: acc to EN 10204 - 2.2

Tensile

Standard	Shielding Gas	Condition	Rp0.2 [MPa/ksi]	Rm [MPa/ksi]	A4 [%]
AWS	I1	As welded	540/78	780/113	47

Impact

Standard	Shielding Gas	Condition	Temp [°C/°F]	KV[J/ft-lb]
AWS	I1	As welded	+20/68	170/125
AWS	I1	As welded	-46/-51	150/111
AWS	I1	As welded	-196/-321	140/103

A4, A5 = Elongation
ReH = Upper Yield Point
ReL = Lower Yield Point
Rm = Ultimate Tensile Strength
Rp0.2 = Yield Strength 0.2 offset
Rp1.0 = Yield Strength 1.0 offset

OPMERKINGEN/COMMENTS

Product geleverd volgens een QA systeem welke voldoet aan de ISO 9001 norm.

Dit certificaat is elektronisch aangemaakt.

Voor vragen:

Esab Nederland BV - P.O. Box 2236, 3800 CE Amersfoort, Nederland

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.

This certificate is produced electronically.

Please refer any queries to: (see above)

Geldigheid/Validation

Josef Moravek

Quality Manager

Per Ake Bjornstedt, Joe
Cacioppo