



Inspectiecertificaat (3.1) - Chemische analyse
Testrapport (2.2) - Mechanische eigenschappen
INSPECTION CERTIFICATE (3.1) - Chemical analysis
TEST REPORT (2.2) - Mechanical properties

Datum/Date 2024-09-18

Certificaat nummer/Cert no: EC27640685 rev. 0

ESAB ordernummer/Our order: 0101108635
ESAB referentie/Our ref: M3PRD020
Klantnummer/Cust no: NLB00033
Orderdatum/Your date: 20240918

Ordernummer/Your order: 20031890320
Referentie/Your ref:
Faxnummer/Your fax:
E-mail adres/Your e-mail:

Faktuuraadres/Invoice address

ZEVIJ-NECOMIJ BV
POSTBUS 447
4900 AK OOSTERHOUT
Netherlands

Verzendadres certificaten/Cert receiver

Afleveradres/Delivery address

Lasaulec Heerenveen
Kuper 4
HEERENVEEN
8447 GK HEERENVEEN
Netherlands

LEVERING/DELIVERY Lotnummer/Lot no: PVY2612721

PRODUCT/PRODUCT

Merk/Brand: ESAB
Omschrijving/Desc: OK Gasrod 98.70 2.5x1000mm 5kg
Artikelnummer/Item no: 987025R150
Heat No/Heat number: 411555
Hoeveelheid/Quantity: 1 PK

CHEMISCHE SAMENSTELLING/CHEMICAL ANALYSIS

Actual results: acc to EN 10204 - 3.1

Wire/strip	
C	0.10%
Si	0.20%
Mn	0.97%
P	0.012%
S	0.019%
Cr	0.03%
Ni	0.01%
Mo	0.004%
Cu	0.048%
V	0.001%

CLASSIFICATIES/CLASSIFICATIONS

EN 12536: OII
SFA/AWS A5.2: R60

MECHANISCHE EIGENSCHAPPEN/MECHANICAL PROPS

Typical data: acc to EN 10204 - 2.2

Tensile

Standard	Condition	Rm [MPa/ksi]	A4 [%]
AWS	As welded	415/60	22

A4, A5 = Elongation
ReH = Upper Yield Point
ReL = Lower Yield Point
Rm = Ultimate Tensile Strength
Rp0.2 = Yield Strength 0.2 offset
Rp1.0 = Yield Strength 1.0 offset

OPMERKINGEN/COMMENTS

Product geleverd volgens een QA systeem welke voldoet aan de ISO 9001 norm.

Dit certificaat is elektronisch aangemaakt.

Voor vragen:

Esab Nederland BV - P.O. Box 2236, 3800 CE Amersfoort, Nederland

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.

This certificate is produced electronically.

Please refer any queries to: (see above)

Raj Kumar Singh

Geldigheid/Validation

Josef Moravek

Quality Manager

Raj Kumar Singh

Product Manager