



Inspectiecertificaat (3.1) - Chemische analyse
Testrapport (2.2) - Mechanische eigenschappen
INSPECTION CERTIFICATE (3.1) - Chemical analysis
TEST REPORT (2.2) - Mechanical properties

Datum/Date: 2024-04-16

Certificaat nummer/Cert no: EC27493357 rev. 0

ESAB ordernummer/Our order: 0101005683
ESAB referentie/Our ref: M3PRD020
Klantnummer/Cust no: NLB00033
Orderdatum/Your date: 20240416

Ordernummer/Your order: 20031865969
Referentie/Your ref:
Faxnummer/Your fax:
E-mail adres/Your e-mail:

Faktuuradres/Invoice address

ZEVU-NECOMIJ BV
POSTBUS 447
4900 AK OOSTERHOUT
Netherlands

Verzendadres certificaten/Cert receiver

Afleveradres/Delivery address

Lasaulec Heerenveen
Kuper 4
HEERENVEEN
8447 GK HEERENVEEN
Netherlands

LEVERING/DELIVERY

Lotnummer/Lot no:

PVY1111263

Hoeveelheid/Quantity: 1 RL

PRODUCT/PRODUCT

Merk/Brand: ESAB
Omschrijving/Desc: OK Autrod 16.95 1.0mm 15kg
Artikelnummer/Item no: 1695109820
Heat No/Heat number: 301515
Hoeveelheid/Quantity: 1 RL

CHEMISCHE SAMENSTELLING/CHEMICAL ANALYSIS

Actual results: acc to EN 10204 - 3.1

Wire/strip

C	0.1%
Si	0.7%
Mn	6.7%
P	0.025%
S	0.010%
Cr	19.0%
Ni	8.0%
Mo	0.2%
Cu	0.2%

CLASSIFICATIES/CLASSIFICATIONS

EN ISO 14343-A: G 18 8 Mn
SFA/AWS A5.9: ER307 (mod)
Werkstoffnummer: ~1.4370

MECHANISCHE EIGENSCHAPPEN/MECHANICAL PROPS

Typical data: acc to EN 10204 - 2.2

Tensile

Standard	Shielding Gas	Condition	Rp0.2 [MPa/ksi]	Rm [MPa/ksi]	A5 [%]
EN ISO	M12	As welded	450/65	640/93	41

Impact

Standard	Shielding Gas	Condition	Temp [°C/°F]	KV[J/ft-lb]
EN ISO	M12	As welded	+20/68	130/96

A4, A5 = Elongation
ReH = Upper Yield Point
ReL = Lower Yield Point
Rm = Ultimate Tensile Strength (UTS)
Rp0.2 = Yield Strength 0.2 offset
Rp1.0 = Yield Strength 1.0 offset

OPMERKINGEN/COMMENTS

Product geleverd volgens een QA systeem welke voldoet aan de ISO 9001 norm.

Dit certificaat is elektronisch aangemaakt.

Voor vragen:

Esab Nederland BV - P.O. Box 2236, 3800 CE Amersfoort, Nederland

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.

This certificate is produced electronically.

Please refer any queries to: (see above)

Geldigheid/Validation

Josef Moravek

Quality Manager

Per Ake Bjornstedt

Product Manager