



Inspectiecertificaat (3.1) - Chemische analyse
Testrapport (2.2) - Mechanische eigenschappen
INSPECTION CERTIFICATE (3.1) - Chemical analysis
TEST REPORT (2.2) - Mechanical properties

Datum/Date: 2023-06-12

Certificaat nummer/Cert no: EC27183773 rev. 0

ESAB ordernummer/Our order: 0100791508
ESAB referentie/Our ref: M3PRD020
Klantnummer/Cust no: NLB00033
Orderdatum/Your date: 20230612

Ordernummer/Your order: 20031812561
Referentie/Your ref:
Faxnummer/Your fax:
E-mail adres/Your e-mail:

Faktuuradres/Invoice address
ZEVU BV LASAULEC HEERENVEEN
POSTBUS 447
4900 AK OOSTERHOUT
Netherlands

Verzendadres certificaten/Cert receiver

Afleveradres/Delivery address
Lasaulec Heerenveen
Kuper 4
HEERENVEEN
8447 GK HEERENVEEN
Netherlands

LEVERING/DELIVERY

Lotnummer/Lot no:

PVX2011012

Hoeveelheid/Quantity: 10 KGM

PRODUCT/PRODUCT

Merk/Brand: ESAB
Omschrijving/Desc: OK Tigrod 13.12 2.4x1000mm 5kg
Artikelnummer/Item no: 131224R150
Heat No/Heat number: 57626
Hoeveelheid/Quantity: 10 KGM

CHEMISCHE SAMENSTELLING/CHEMICAL ANALYSIS

Actual results: acc to EN 10204 - 3.1

Wire/strip	
C	0.100%
Si	0.66%
Mn	0.94%
P	0.010%
S	0.005%
Cr	1.2%
Ni	0.03%
Mo	0.44%
Nb	0.008%
Cu	0.08%
V	0.01%

CLASSIFICATIES/CLASSIFICATIONS

EN ISO 21952-A: W CrMo1Si
EN ISO 21952-B: W 55 I1 1CM3
SFA/AWS A5.28: ER80S-G

MECHANISCHE EIGENSCHAPPEN/MECHANICAL PROPS

Typical data: acc to EN 10204 - 2.2

Tensile

Standard	Shielding Gas	Condition	Rp0.2 [MPa/ksi]	Rm [MPa/ksi]	A5 [%]
EN	I1	SR 700°C 1h	560/81	650/94	25

Impact

Standard	Shielding Gas	Condition	Temp [°C/°F]	KV[J/ft-lb]
EN	I1	SR 700°C 1h	-40/-40	120/89

A4, A5 = Elongation
ReH = Upper Yield Point
ReL = Lower Yield Point
Rm = Ultimate Tensile Strength (UTS)
Rp0.2 = Yield Strength 0.2 offset
Rp1.0 = Yield Strength 1.0 offset

SR - Stress Relieved

OPMERKINGEN/COMMENTS

Product geleverd volgens een QA systeem welke voldoet aan de ISO 9001 norm.

Dit certificaat is elektronisch aangemaakt.

Voor vragen:

Esab Nederland BV - P.O. Box 2236, 3800 CE Amersfoort, Nederland

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.

This certificate is produced electronically.

Please refer any queries to: (see above)

Geldigheid/Validation

Josef Moravek

Quality Manager

Helene Rasmuson

Product Manager