



Inspectiecertificaat (3.1) - Chemische analyse
Testrapport (2.2) - Mechanische eigenschappen
INSPECTION CERTIFICATE (3.1) - Chemical analysis
TEST REPORT (2.2) - Mechanical properties

Datum/Date: 2023-05-18

Certificaat nummer/Cert no: EC27158698 rev. 0

ESAB ordernummer/Our order: 0100773924
ESAB referentie/Our ref: M3PRD020
Klantnummer/Cust no: NLB00033
Orderdatum/Your date: 20230517

Ordernummer/Your order: 20031808748
Referentie/Your ref:
Faxnummer/Your fax:
E-mail adres/Your e-mail:

Faktuuradres/Invoice address
ZEVU BV LASAULEC HEERENVEEN
POSTBUS 447
4900 AK OOSTERHOUT
Netherlands

Verzendadres certificaten/Cert receiver

Afleveradres/Delivery address
Lasaulec Heerenveen
Kuper 4
HEERENVEEN
8447 GK HEERENVEEN
Netherlands

LEVERING/DELIVERY

Lotnummer/Lot no:

PVX1712270

Hoeveelheid/Quantity: 10 PK

PRODUCT/PRODUCT

Merk/Brand: ESAB
Omschrijving/Desc: OK Tigrod 12.64 2.4x1000mm 5kg
Artikelnummer/Item no: 126424R150
Heat No/Heat number: 310885
Hoeveelheid/Quantity: 10 PK

CHEMISCHE SAMENSTELLING/CHEMICAL ANALYSIS

Actual results: acc to EN 10204 - 3.1

Wire/strip	
C	0.06%
Si	0.99%
Mn	1.62%
P	0.010%
S	0.014%
Cr	0.03%
Ni	0.01%
Mo	0.01%
Cu	0.05%
V	< 0.01%
Al	< 0.01%
Ti+Zr	< 0.01%

CLASSIFICATIES/CLASSIFICATIONS

EN ISO 636-A: W 4Si1
EN ISO 636-A: W 46 5 4Si1
SFA/AWS A5.18: ER70S-6

MECHANISCHE EIGENSCHAPPEN/MECHANICAL PROPS

Typical data: acc to EN 10204 - 2.2

Tensile

Standard	Shielding Gas	ReL [MPa/ksi]	Rm [MPa/ksi]	A5 [%]
EN	I1	525/76	595/86	26

Impact

Standard	Shielding Gas	Temp [°C/°F]	KV[J/ft-lb]
EN	I1	-40/-40	150/111
EN	I1	-50/-58	90/66

A4, A5 = Elongation
ReH = Upper Yield Point
ReL = Lower Yield Point
Rm = Ultimate Tensile Strength (UTS)
Rp0.2 = Yield Strength 0.2 offset
Rp1.0 = Yield Strength 1.0 offset

OPMERKINGEN/COMMENTS

Product geleverd volgens een QA systeem welke voldoet aan de ISO 9001 norm.

Dit certificaat is elektronisch aangemaakt.

Voor vragen:

Esab Nederland BV - P.O. Box 2236, 3800 CE Amersfoort, Nederland

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.

This certificate is produced electronically.

Please refer any queries to: (see above)

Geldigheid/Validation

Josef Moravek

Quality Manager

Helene Rasmuson

Product Manager