



KEURINGSRAPPORT (3.1) - Chemische samenstelling FABRIEKS
CONTROLE ATTEST (2.2) - Mechanische eigenschappen/
INSPECTION CERTIFICATE (3.1) - Chemical analysis (2.2) -
Mechanical properties

Datum/Date: 2023-04-27

Certificaat nummer/Cert no: EC27138417 rev. 0

ESAB ordernummer/Our order: 0100760244
ESAB referentie/Our ref: M3PRD020
Klantnummer/Cust no: NLB00033
Orderdatum/Your date: 20230324

Ordernummer/Your order: 20031805567
Referentie/Your ref:
Faxnummer/Your fax:
E-mail adres/Your e-mail:

Faktuuradres/Invoice address
ZEVIJ BV LASAULEC HEERENVEEN
POSTBUS 447
4900 AK OOSTERHOUT
Netherlands

Verzendadres certificaten/Cert receiver

Afleveradres/Delivery address
Lasaulec Heerenveen
Kuper 4
HEERENVEEN
8447 GK HEERENVEEN
Netherlands

LEVERING/DELIVERY Lotnummer/Lot no: PVX1111610 Hoeveelheid/Quantity: 5 KGM

PRODUCT/PRODUCT

Merk/Brand: ESAB
Omschrijving/Desc: OK Tigrod 316LSi 1.2x1000 5kg
Artikelnummer/Item no: 163212R150
Heat No/Heat number: E221879
Hoeveelheid/Quantity: 5 KGM

CHEMISCHE SAMENSTELLING/CHEMICAL ANALYSIS

Actual results: acc to EN 10204 - 3.1

Wire/strip	
C	0.010%
Si	0.86%
Mn	1.71%
P	0.018%
S	0.007%
Cr	18.65%
Ni	12.30%
Mo	2.62%
Cu	0.08%
N	0.047%
Co	0.11%
FN WRC-92	8%

CLASSIFICATIES/CLASSIFICATIONS

EN ISO 14343-A: W 19 12 3 L Si
SFA/AWS A5.9: ER316LSi
Werkstoffnummer: ~1.4430

MECHANISCHE EIGENSCHAPPEN/MECHANICAL PROPS

Typical data: acc to EN 10204 - 2.2

Tensile

Rp0.2 [MPa/ksi]	Rm [MPa/ksi]	A5 [%]
450/65	600/87	35

Impact

Temp [°C/°F]	KV [J/ft-lb]
+20/68	175/129
-110/-166	150/111
-196/-321	110/81

A4, A5 = Elongation
ReH = Upper Yield Point
ReL = Lower Yield Point
Rm = Ultimate Tensile Strength (UTS)
Rp0.2 = Yield Strength 0.2 offset
Rp1.0 = Yield Strength 1.0 offset

OPMERKINGEN/COMMENTS

Typical data Impact (KV at -196 °C) 110 J

Product geleverd volgens een QA systeem welke voldoet aan de ISO 9001 norm.

Dit certificaat is elektronisch aangemaakt en geldig zonder ondertekening.

Voor vragen:

Esab Nederland BV - P.O. Box 2236, 3800 CE Amersfoort, Nederland

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.

This certificate is produced electronically. Applicable for all certificate types.

Please refer any queries to: (see above)

Geldigheid/Validation

Josef Moravek

Quality Manager

Per Ake Bjornstedt

Product Manager