



KEURINGSRAPPORT (3.1) - Chemische samenstelling  
FABRIEKS CONTROLE ATTEST (2.2) - Mechanische eigenschappen/  
INSPECTION CERTIFICATE (3.1) - Chemical analysis  
TEST REPORT (2.2) - Mechanical properties

Datum/Date: 2022-12-02

Certificaat nummer/Cert no: EC26993383 rev. 0

ESAB ordernummer/Our order: 0100657322

Ordernummer/Your order: 20031780125

ESAB referentie/Our ref: M3PRD020

Referentie/Your ref:

Klantnummer/Cust no: NLB00033

Faxnummer/Your fax:

Orderdatum/Your date: 20221202

E-mail adres/Your e-mail:

Faktuuradres/Invoice address  
ZEVIJ BV LASAULEC HEERENVEEN  
POSTBUS 447  
4900 AK OOSTERHOUT  
Netherlands

Verzendadres certificaten/Cert receiver

Afleveradres/Delivery address

Lasaulec Heerenveen  
Kuper 4  
HEERENVEEN  
8447 GK HEERENVEEN  
Netherlands

LEVERING/DELIVERY

Lotnummer/Lot no:

PVW4510554

Hoeveelheid/Quantity: 1 RL

## PRODUCT/PRODUCT

Merk/Brand: ESAB  
Omschrijving/Desc: OK Autrod 12.64 1.2mm 18kg  
Artikelnummer/Item no: **1264127710**  
Heat No/Heat number: **19430**

## CLASSIFICATIES/CLASSIFICATIONS

EN ISO 636-A: W 46 3 4Si1  
EN ISO 636-A: W4Si1  
EN ISO 14341-A: G 4Si1  
EN ISO 14341-A: G 42 3 C1 4Si1  
EN ISO 14341-A: G 46 5 M21 4Si1  
SFA/AWS A5.18: ER70S-6

## MECHANISCHE EIGENSCHAPPEN/MECHANICAL PROPS

Typical data: acc to EN 10204 - 2.2

Norm/Standard: EN  
Overige/Auxiliary: M21  
Toestand/Condition:

## TREKPROEF/TENSILE

| <u>ReL</u> | <u>Rm</u> | <u>A5</u> |
|------------|-----------|-----------|
| 490 MPa    | 590 MPa   | 29 %      |

## KERFSLAGWAARDE/IMPACT

| <u>Temp</u> | +20 °C | -20 °C | -30 °C | -40 °C | -50 °C |
|-------------|--------|--------|--------|--------|--------|
| <u>KV</u>   | 130 J  | 120 J  | 100 J  | 90 J   | 80 J   |

## CHEMISCHE SAMENSTELLING/ CHEMICAL COMPOSITION

Actual results: acc to EN 10204 - 3.1

### Wire/strip

Overige/Auxiliary:

|       |         |
|-------|---------|
| C     | 0.07%   |
| Si    | 0.88%   |
| Mn    | 1.66%   |
| P     | 0.012%  |
| S     | 0.013%  |
| Cr    | 0.04%   |
| Ni    | 0.01%   |
| Mo    | < 0.01% |
| Cu    | 0.08%   |
| V     | < 0.01% |
| Al    | < 0.01% |
| Ti+Zr | 0.01%   |

## OPMERKINGEN/COMMENTS

Product geleverd volgens een QA systeem welke voldoet aan de ISO 9001 norm.  
Dit certificaat is elektronisch aangemaakt en geldig zonder ondertekening.  
Voor vragen:

**Esab Nederland BV - P.O. Box 2236 , 3800 CE Amersfoort , Nederland**

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.  
This certificate is produced electronically and is valid without signature.  
Please refer any queries to: (see above)

Validation - Chemical Analysis

Josef Moravek

Quality Manager

Validation - Others

H. Rasmuson

Product Manager