



Inspectiecertificaat (3.1) - Chemische analyse
Testrapport (2.2) - Mechanische eigenschappen
INSPECTION CERTIFICATE (3.1) - Chemical analysis
TEST REPORT (2.2) - Mechanical properties

Datum/Date: 2023-05-26

Certificaat nummer/Cert no: EC27168038 rev. 0

ESAB ordernummer/Our order: 0100781051
ESAB referentie/Our ref: M3PRD020
Klantnummer/Cust no: NLB00033
Orderdatum/Your date: 20230525

Ordernummer/Your order: 20031809967
Referentie/Your ref:
Faxnummer/Your fax:
E-mail adres/Your e-mail:

Faktuuradres/Invoice address
ZEVU BV LASAULEC HEERENVEEN
POSTBUS 447
4900 AK OOSTERHOUT
Netherlands

Verzendadres certificaten/Cert receiver

Afleveradres/Delivery address
Lasaulec Heerenveen
Kuper 4
HEERENVEEN
8447 GK HEERENVEEN
Netherlands

LEVERING/DELIVERY

Lotnummer/Lot no:

PVW4110895

Hoeveelheid/Quantity: 10 KGM

PRODUCT/PRODUCT

Merk/Brand: ESAB
Omschrijving/Desc: OK Tigrod 13.26 1.6x1000mm 5kg
Artikelnummer/Item no: 132616R150
Heat No/Heat number: 52332
Hoeveelheid/Quantity: 10 KGM

CHEMISCHE SAMENSTELLING/CHEMICAL ANALYSIS

Actual results: acc to EN 10204 - 3.1

Wire/strip

C	0.09%
Si	0.80%
Mn	1.28%
P	0.011%
S	0.013%
Cr	0.02%
Ni	0.83%
Mo	0.005%
Cu	0.45%

CLASSIFICATIES/CLASSIFICATIONS

EN ISO 636-A: W 3Ni1
EN ISO 636-A: W46 6 3Ni1
SFA/AWS A5.28: ER80S-G

MECHANISCHE EIGENSCHAPPEN/MECHANICAL PROPS

Typical data: acc to EN 10204 - 2.2

Tensile

Standard	Shielding Gas	Rp0.2 [MPa/ksi]	Rm [MPa/ksi]	A5 [%]
EN	I1	490/71	580/84	30

Impact

Standard	Shielding Gas	Temp [°C/°F]	KV[J/ft-lb]
EN	I1	-60/-76	100/74

A4, A5 = Elongation
ReH = Upper Yield Point
ReL = Lower Yield Point
Rm = Ultimate Tensile Strength (UTS)
Rp0.2 = Yield Strength 0.2 offset
Rp1.0 = Yield Strength 1.0 offset

OPMERKINGEN/COMMENTS

Product geleverd volgens een QA systeem welke voldoet aan de ISO 9001 norm.

Dit certificaat is elektronisch aangemaakt.

Voor vragen:

Esab Nederland BV - P.O. Box 2236, 3800 CE Amersfoort, Nederland

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.

This certificate is produced electronically.

Please refer any queries to: (see above)

Geldigheid/Validation

Josef Moravek

Quality Manager

Helene Rasmuson

Product Manager