



KEURINGSRAPPORT (3.1) - Chemische samenstelling
FABRIEKS CONTROLE ATTEST (2.2) - Mechanische eigenschappen/
INSPECTION CERTIFICATE (3.1) - Chemical analysis
TEST REPORT (2.2) - Mechanical properties

Datum/Date: 2021-11-24

Certificaat nummer/Cert no: EC26629728 rev. 0

ESAB ordernummer/Our order: 0100399244
ESAB referentie/Our ref: M3PRD020
Klantnummer/Cust no: NLB00033
Orderdatum/Your date: 20211123

Ordernummer/Your order: 20031713542
Referentie/Your ref:
Faxnummer/Your fax:
E-mail adres/Your e-mail:

Faktuuradres/Invoice address
ZEVIJ BV LASAULEC HEERENVEEN
POSTBUS 447
4900 AK OOSTERHOUT
Netherlands

Verzendadres certificaten/Cert receiver

Afleveradres/Delivery address

Lasaulec Heerenveen
Kuper 4
HEERENVEEN
8447 GK HEERENVEEN
Netherlands

LEVERING/DELIVERY

Lotnummer/Lot no:

PVV41059811

Hoeveelheid/Quantity: 1 PK

PRODUCT/PRODUCT

Merk/Brand: ESAB
Omschrijving/Desc: OK Gasrod 98.70 4.0x1000mm 5kg
Artikelnummer/Item no: **987040R150**

CLASSIFICATIES/CLASSIFICATIONS

EN 12536: OII
SFA/AWS A5.2: R60

MECHANISCHE EIGENSCHAPPEN/MECHANICAL PROPS

Typical data: acc to EN 10204 - 2.2

Norm/Standard:
Overige/Auxiliary:
Toestand/Condition:

TREKPROEF/TENSILE

R_m A4-A5
415 MPa 22 %

CHEMISCHE SAMENSTELLING/ CHEMICAL COMPOSITION

Actual results: acc to EN 10204 - 3.1

Wire/strip

Overige/Auxiliary:

C	0.09%
Si	0.17%
Mn	0.93%
P	0.012%
S	0.007%
Cr	0.04%
Ni	0.02%
Mo	0.007%
Cu	0.076%
V	0.002%

OPMERKINGEN/COMMENTS

Product geleverd volgens een QA systeem welke voldoet aan de ISO 9001 norm.
Dit certificaat is elektronisch aangemaakt en geldig zonder ondertekening.
Voor vragen:

Esab Nederland BV - P.O. Box 2236 , 3800 CE Amersfoort , Nederland

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.
This certificate is produced electronically and is valid without signature.
Please refer any queries to: (see above)

Validation - Chemical Analysis

Josef Moravek

Quality Manager

Validation - Others

Jose Abal Lopez