



KEURINGSRAPPORT (3.1) - Chemische samenstelling
FABRIEKS CONTROLE ATTEST (2.2) - Mechanische eigenschappen/
INSPECTION CERTIFICATE (3.1) - Chemical analysis
TEST REPORT (2.2) - Mechanical properties

Datum/Date: 2020-11-10

Certificaat nummer/Cert no:

EC26217675 rev. 0

ESAB ordernummer/Our order: 0002560110
ESAB referentie/Our ref: Enikz Fekete
Klantnummer/Cust no: NLB00033
Orderdatum/Your date: 20201103

Ordernummer/Your order: 0031639208
Referentie/Your ref:
Faxnummer/Your fax:
E-mail adres/Your e-mail:

Faktuuradres/Invoice address
ZEVIJ BV LASAULEC HEERENVEEN
POSTBUS 447
4900 AK OOSTERHOUT
Netherlands

Verzendadres certificaten/Cert receiver

Afleveradres/Delivery address
LASAULEC HEERENVEEN
KUPER 4
LIDNR 403
8447 GK HEERENVEEN
Netherlands

LEVERING/DELIVERY

Lotnummer/Lot no:

PVU340RJ7310

Hoeveelheid/Quantity:

5 KGM

PRODUCT/PRODUCT

Merk/Brand: ESAB
Omschrijving/Desc: OK Tigrod NiCrMo-3 2.4x1000mm 5kg
Artikelnummer/Item no: **198424R150**

**CHEMISCHE SAMENSTELLING/
CHEMICAL COMPOSITION**

Actual results: acc to EN 10204 - 3.1

CLASSIFICATIES/CLASSIFICATIONS

SFA/AWS A5.14: ERNiCrMo-3
EN ISO 18274: S Ni 6625

Wire/strip

Overige/Auxiliary:

C	0.01%
Si	0.02%
Mn	0.01%
P	< 0.001%
S	0.001%
Cr	22.0%
Ni	64.6%
Mo	8.8%
Nb	3.55%
Cu	< 0.01%
Ti	0.18%
Al	0.10%
Co	< 0.01%
Fe	0.3%
Nb+Ta	3.6%

MECHANISCHE EIGENSCHAPPEN/MECHANICAL PROPERTIES

Typical data: acc to EN 10204 - 2.2

Norm/Standard:
Overige/Auxiliary:
Toestand/Condition:

TREKPROEF/TENSILE

Rp0.2 Rm A5
550 MPA 780 MPa 40 %

KERFSLAGWAARDE/IMPACT

Temp -196 °C
KV 100 J

OPMERKINGEN/COMMENTS

Product geleverd volgens een QA systeem welke voldoet aan de ISO 9001 norm.
Dit certificaat is elektronisch aangemaakt en geldig zonder ondertekening.
Voor vragen:

Esab Nederland BV - P.O. Box 2236 , 3800 CE Amersfoort , Nederland

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.
This certificate is produced electronically and is valid without signature.
Please refer any queries to: (see above)

Validation - Chemical Analysis

Josef Moravek

Quality Manager

Validation - Others

Per-Ake Bjornstedt, Joe Cacioppo