



KEURINGSRAPPORT (3.1) - Chemische samenstelling  
FABRIEKS CONTROLE ATTEST (2.2) - Mechanische eigenschappen/  
INSPECTION CERTIFICATE (3.1) - Chemical analysis  
TEST REPORT (2.2) - Mechanical properties

Datum/Date: 2020-08-21

Certificaat nummer/Cert no:

EC26124353 rev. 0

ESAB ordernummer/Our order: 0002533949

ESAB referentie/Our ref: Enik Fekete

Klantnummer/Cust no: NLB00033

Orderdatum/Your date: 20200820

Ordernummer/Your order: 0031622610

Referentie/Your ref:

Faxnummer/Your fax:

E-mail adres/Your e-mail:

Faktuuradres/Invoice address

ZEVIJ BV LASAULEC HEERENVEEN  
POSTBUS 447  
4900 AK OOSTERHOUT  
Netherlands

Verzendadres certificaten/Cert receiver

Afleveradres/Delivery address

LASAULEC HEERENVEEN  
KUPER 4  
LIDNR 403  
8447 GK HEERENVEEN  
Netherlands

LEVERING/DELIVERY

Lotnummer/Lot no:

PVU305588261

Hoeveelheid/Quantity:

10 KGM

**PRODUCT/PRODUCT**

Merk/Brand: ESAB

Omschrijving/Desc: OK Tigrod 309LSi 2.4x1000 5kg

Artikelnummer/Item no: 165124R150

**CHEMISCHE SAMENSTELLING/  
CHEMICAL COMPOSITION**

**Actual results: acc to EN 10204 - 3.1**

Wire/strip

Overige/Auxiliary:

|            |       |
|------------|-------|
| C          | 0.02% |
| Si         | 0.95% |
| Mn         | 1.6%  |
| P          | 0.01% |
| S          | 0.01% |
| Cr         | 23.8% |
| Ni         | 13.7% |
| Mo         | 0.23% |
| Cu         | 0.2%  |
| Perlite FN | 8     |

**MECHANISCHE EIGENSCHAPPEN/MECHANICAL PROPERTIES**

**Typical data: acc to EN 10204 - 2.2**

Norm/Standard:

Overige/Auxiliary:

Toestand/Condition:

**TREKPROEF/TENSILE**

Rp0.2      Rm      A4-A5

440 MPa    600 MPa    41 %

**KERFSLAGWAARDE/IMPACT**

Temp      -110 °C

KV      90 J

**OPMERKINGEN/COMMENTS**

Product geleverd volgens een QA systeem welke voldoet aan de ISO 9001 norm.

Dit certificaat is elektronisch aangemaakt en geldig zonder ondertekening.

Voor vragen:

**Esab Nederland BV - P.O. Box 2236 , 3800 CE Amersfoort , Nederland**

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.

This certificate is produced electronically and is valid without signature.

Please refer any queries to: (see above)

Validation - Chemical Analysis

Josef Moravek

Quality Manager

Validation - Others

Per-Ake Bjornstedt