



KEURINGSRAPPORT (3.1) - Chemische samenstelling  
FABRIEKS CONTROLE ATTEST (2.2) - Mechanische eigenschappen/  
INSPECTION CERTIFICATE (3.1) - Chemical analysis  
TEST REPORT (2.2) - Mechanical properties

Datum/Date: 2020-05-20

Certificaat nummer/Cert no: EC26031909 rev. 0

ESAB ordernummer/Our order: 2501796  
ESAB referentie/Our ref: EnikPts Fekete  
Klantnummer/Cust no: NLB00033  
Orderdatum/Your date: 20200518

Ordernummer/Your order: 20031605214  
Referentie/Your ref:  
Faxnummer/Your fax:  
E-mail adres/Your e-mail:

Faktuuradres/Invoice address  
ZEVIJ BV LASAULEC HEERENVEEN  
POSTBUS 447  
4900 AK OOSTERHOUT  
Netherlands

Verzendadres certificaten/Cert receiver

Afleveradres/Delivery address  
LASAULEC HEERENVEEN  
KUPER 4  
LIDNR 403  
8447 GK HEERENVEEN  
Netherlands

LEVERING/DELIVERY

Lotnummer/Lot no:

PVU18037710

Hoeveelheid/Quantity:

5 RL

## PRODUCT/PRODUCT

Merk/Brand: ESAB  
Omschrijving/Desc: OK Autrod 12.58 1.0mm 15kg  
Artikelnummer/Item no: 1258107700

## CLASSIFICATIES/CLASSIFICATIONS

EN ISO 14341-A: G 2Si  
EN ISO 14341-A: G 35 2 C1 2Si  
EN ISO 14341-A: G 38 3 M21 2Si  
SFA/AWS A5.18: ER70S-3  
CSA W48: B-G 49A 2 C1 S3

## MECHANISCHE EIGENSCHAPPEN/MECHANICAL PROPERTIES

Typical data: acc to EN 10204 - 2.2

Norm/Standard: EN  
Overige/Auxiliary: M21  
Toestand/Condition:

## TREKPROEF/TENSILE

ReL Rm A5  
420 MPa 515 MPa 26 %

## KERFSLAGWAARDE/IMPACT

Temp -30 °C  
KV 90 J

## CHEMISCHE SAMENSTELLING/ CHEMICAL COMPOSITION

Actual results: acc to EN 10204 - 3.1

### Wire/strip

Overige/Auxiliary:

|       |         |
|-------|---------|
| C     | 0.08%   |
| Si    | 0.56%   |
| Mn    | 1.02%   |
| P     | 0.015%  |
| S     | 0.021%  |
| Cr    | 0.06%   |
| Ni    | 0.03%   |
| Mo    | 0.02%   |
| Cu    | 0.07%   |
| Fe    | < 0.01% |
| Al    | < 0.01% |
| Ti+Zr | 0.01%   |

## OPMERKINGEN/COMMENTS

Product geleverd volgens een QA systeem welke voldoet aan de ISO 9001 norm.  
Dit certificaat is elektronisch aangemaakt en geldig zonder ondertekening.  
Voor vragen:

**Esab Nederland BV - P.O. Box 2236 , 3800 CE Amersfoort , Nederland**

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.  
This certificate is produced electronically and is valid without signature.  
Please refer any queries to: (see above)

Validation - Chemical Analysis

Josef Moravek

Quality Manager

Validation - Others

Jose Abal Lopez,H. Rasmuson

Product Manager,