



KEURINGSRAPPORT (3.1) - Chemische samenstelling
FABRIEKS CONTROLE ATTEST (2.2) - Mechanische eigenschappen/
INSPECTION CERTIFICATE (3.1) - Chemical analysis
TEST REPORT (2.2) - Mechanical properties

Datum/Date: 2018-08-28

Certificaat nummer/Cert no:

EC25280685 rev. 0

ESAB ordernummer/Our order: 2034004

ESAB referentie/Our ref: Gréta Merchison Budapest Kft.

Klantnummer/Cust no: NLB00033

Orderdatum/Your date: 20180827

Ordernummer/Your order: 20031486839

Referentie/Your ref:

Faxnummer/Your fax:

E-mail adres/Your e-mail:

Faktuuradres/Invoice address
ZEVIJ BV LASAULEC HEERENVEEN
POSTBUS 447
4900 AK OOSTERHOUT
Netherlands

Verzendadres certificaten/Cert receiver

Afleveradres/Delivery address
LASAULEC HEERENVEEN
KUPER 4
LIDNR 403
8447 GK HEERENVEEN
Netherlands

LEVERING/DELIVERY

Lotnummer/Lot no:

PVS26015384

Hoeveelheid/Quantity:

1 PK

PRODUCT/PRODUCT

Merk/Brand: ESAB

Omschrijving/Desc: OK Gasrod 98.70 2.5x1000mm 5kg

Artikelnummer/Item no: 987025R150

CLASSIFICATIES/CLASSIFICATIONS

EN 12536: Oil

SFA/AWS A5.2: R60

CHEMISCHE SAMENSTELLING/ CHEMICAL COMPOSITION

Actual results: acc to EN 10204 - 3.1

Wire/strip

Overige/Auxiliary:

C	0.12%
Si	0.20%
Mn	0.97%
P	0.010%
S	0.013%
Cr	0.06%
Ni	< 0.1%
Mo	< 0.1%
Cu	0.05%
	< 0.01%

MECHANISCHE EIGENSCHAPPEN/MECHANICAL PROPERTIES

Typical data: acc to EN 10204 - 2.2

Norm/Standard:

Overige/Auxiliary:

Toestand/Condition:

TREKPROEF/TENSILE

ReL Rm A4-A5

325 MPa 415 MPa 22 %

OPMERKINGEN/COMMENTS

Product geleverd volgens een QA systeem welke voldoet aan de ISO 9001 norm.

Dit certificaat is elektronisch aangemaakt en geldig zonder ondertekening.

Voor vragen:

Esab Nederland BV - P.O. Box 2236 , 3800 CE Amersfoort , Nederland

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.

This certificate is produced electronically and is valid without signature.

Please refer any queries to: (see above)

Validation - Chemical Analysis

Josef Moravek

Quality Manager

Validation - Others

Jay Coubrough

Product Manager