



KEURINGSRAPPORT (3.1) - Chemische samenstelling
FABRIEKS CONTROLE ATTEST (2.2) - Mechanische eigenschappen/
INSPECTION CERTIFICATE (3.1) - Chemical analysis
TEST REPORT (2.2) - Mechanical properties

Datum/Date: 2018-01-24

Certificaat nummer/Cert no: EC25024753 rev. 0

ESAB ordernummer/Our order: 1846964
ESAB referentie/Our ref: Gabriella Gál
Klantnummer/Cust no: NLB00033
Orderdatum/Your date: 20180117

Ordernummer/Your order: 20031445549
Referentie/Your ref:
Faxnummer/Your fax:
E-mail adres/Your e-mail:

Faktuuradres/Invoice address
ZEVIJ BV LASAULEC HEERENVEEN
POSTBUS 447
4900 AK OOSTERHOUT
Netherlands

Verzendadres certificaten/Cert receiver

Afleveradres/Delivery address
LASAULEC HEERENVEEN
KUPER 4
LIDNR 403
8447 GK HEERENVEEN
Netherlands

LEVERING/DELIVERY

Lotnummer/Lot no:

PVS015501890

Hoeveelheid/Quantity: 9 RL

PRODUCT/PRODUCT

Merk/Brand: ESAB
Omschrijving/Desc: OK Autrod 316LSi 1.2mm 15kg
Artikelnummer/Item no: 1632129820

CLASSIFICATIES/CLASSIFICATIONS

EN ISO 14343-A: G 19 12 3 L Si
SFA/AWS A5.9: ER316LSi
Werkstoffnummer: ~1.4430

MECHANISCHE EIGENSCHAPPEN/MECHANICAL PROPERTIES

Typical data: acc to EN 10204 - 2.2

**CHEMISCHE SAMENSTELLING/
CHEMICAL COMPOSITION**

Actual results: acc to EN 10204 - 3.1

Wire/strip

Overige/Auxiliary:

C	0.02%
Si	0.80%
Mn	1.6%
P	0.018%
S	0.012%
Cr	18.5%
Ni	12.5%
Mo	2.5%
Cu	0.09%
	0.04%
Ferrite FN	7

Norm/Standard:

Overige/Auxiliary:

Toestand/Condition:

TREKPROEF/TENSILE

Rp0.2 Rm A4-A5
450 MPa 600 MPa 35 %

KERFSLAGWAARDE/IMPACT

Temp -60 °C -110 °C -196 °C
KV 95 J 70 J 45 J

OPMERKINGEN/COMMENTS

Typical data Impact (KV at -196 °C) 45 J

Product geleverd volgens een QA systeem welke voldoet aan de ISO 9001 norm.
Dit certificaat is elektronisch aangemaakt en geldig zonder ondertekening.
Voor vragen:

Esab Nederland BV - P.O. Box 2236 , 3800 CE Amersfoort , Nederland

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.
This certificate is produced electronically and is valid without signature.
Please refer any queries to: (see above)

Validation - Chemical Analysis

Josef Moravek

Quality Manager

Validation - Others

Jay Coubrough

Product Manager