



KEURINGSRAPPORT (3.1) - Chemische samenstelling  
FABRIEKS CONTROLE ATTEST (2.2) - Mechanische eigenschappen/  
INSPECTION CERTIFICATE (3.1) - Chemical analysis  
TEST REPORT (2.2) - Mechanical properties

Datum/Date: 2017-08-28

Certificaat nummer/Cert no:

EC24855419 rev. 0

ESAB ordernummer/Our order: 1723005

ESAB referentie/Our ref: Adrienn Mészáros Budapest Kft.

Klantnummer/Cust no: NLB00033

Orderdatum/Your date: 20170822

Ordernummer/Your order: 20031418124

Referentie/Your ref:

Faxnummer/Your fax:

E-mail adres/Your e-mail:

Faktuuradres/Invoice address  
ZEVIJ BV LASAULEC HEERENVEEN  
POSTBUS 447  
4900 AK OOSTERHOUT  
Netherlands

Verzendadres certificaten/Cert receiver

Afleveradres/Delivery address  
LASAULEC HEERENVEEN  
Lidnr. 403  
KUPER 4  
8447 GK HEERENVEEN  
Netherlands

LEVERING/DELIVERY

Lotnummer/Lot no:

PVR29550736 Hoeveelheid/Quantity:

1 RL

**PRODUCT/PRODUCT**

Merk/Brand: ESAB  
Omschrijving/Desc: OK Autrod 12.64 0.8mm 15kg  
Artikelnummer/Item no: **1264087700**

**CHEMISCHE SAMENSTELLING/  
CHEMICAL COMPOSITION**

**Actual results: acc to EN 10204 - 3.1**

Wire/strip

Overige/Auxiliary:

|       |         |
|-------|---------|
| C     | 0.09%   |
| Si    | 0.93%   |
| Mn    | 1.67%   |
| P     | 0.014%  |
| S     | 0.010%  |
| Cr    | 0.04%   |
| Ni    | 0.02%   |
| Mo    | < 0.01% |
| Cu    | 0.07%   |
|       | < 0.01% |
| Al    | < 0.01% |
| Ti+Zr | 0.01%   |

**CLASSIFICATIES/CLASSIFICATIONS**

EN ISO 636-A: W 46 3 W4Si1  
EN ISO 636-A: W4Si1  
EN ISO 14341-A: G 4Si1  
EN ISO 14341-A: G 42 3 C1 4Si1  
EN ISO 14341-A: G 46 4 M21 4Si1  
SFA/AWS A5.18: ER70S-6

**MECHANISCHE EIGENSCHAPPEN/MECHANICAL PROPS**

**Typical data: acc to EN 10204 - 2.2**

Norm/Standard: EN  
Overige/Auxiliary: M21  
Toestand/Condition:

**TREKPROEF/TENSILE**

| <u>ReL</u> | <u>Rm</u> | <u>A4-A5</u> |
|------------|-----------|--------------|
| 525 MPa    | 595 MPa   | 26 %         |

**KERFSLAGWAARDE/IMPACT**

| <u>Temp</u> | +20 °C | -20 °C | -30 °C | -40 °C |
|-------------|--------|--------|--------|--------|
| <u>KV</u>   | 130 J  | 90 J   | 75 J   | 70 J   |

**OPMERKINGEN/COMMENTS**

Product geleverd volgens een QA systeem welke voldoet aan de ISO 9001 norm.  
Dit certificaat is elektronisch aangemaakt en geldig zonder ondertekening.  
Voor vragen:

**Esab Nederland BV - P.O. Box 2236 , 3800 CE Amersfoort , Nederland**

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.  
This certificate is produced electronically and is valid without signature.  
Please refer any queries to: (see above)

Validation - Chemical Analysis

Josef Moravek

Quality Manager

Validation - Others

Jose Abal Lopez

Product Manager