



KEURINGSRAPPORT (3.1) - Chemische samenstelling
FABRIEKS CONTROLE ATTEST (2.2) - Mechanische eigenschappen/
INSPECTION CERTIFICATE (3.1) - Chemical analysis
TEST REPORT (2.2) - Mechanical properties

Datum/Date: 2017-05-16

Certificaat nummer/Cert no: EC24737970 rev. 0

ESAB ordernummer/Our order: 1642766
ESAB referentie/Our ref: Adrienn Mészáros Budapest Kft.
Klantnummer/Cust no: NLB00033
Orderdatum/Your date: 20170512

Ordernummer/Your order: 20031401001
Referentie/Your ref:
Faxnummer/Your fax:
E-mail adres/Your e-mail:

Faktuuradres/Invoice address
ZEVIJ BV LASAULEC HEEREVEEN
POSTBUS 447
4900 AK OOSTERHOUT
Netherlands

Verzendadres certificaten/Cert receiver

Afleveradres/Delivery address
LASAULEC HEERENVEEN
Lidnr. 403
KUPER 4
8447 GK HEERENVEEN
Netherlands

LEVERING/DELIVERY

Lotnummer/Lot no:

PVR145481501 Hoeveelheid/Quantity: 43 RL

PRODUCT/PRODUCT

Merk/Brand: ESAB
Omschrijving/Desc: OK Autrod 316LSi 1.0mm 15kg
Artikelnummer/Item no: 1632109820

**CHEMISCHE SAMENSTELLING/
CHEMICAL COMPOSITION**

Actual results: acc to EN 10204 - 3.1

Wire/strip

Overige/Auxiliary:

C	0.01%
Si	0.80%
Mn	1.6%
P	0.019%
S	0.011%
Cr	18.9%
Ni	12.3%
Mo	2.5%
Cu	0.09%
	0.07%
Ferrite FN	7

CLASSIFICATIES/CLASSIFICATIONS

EN ISO 14343-A: G 19 12 3 L Si
SFA/AWS A5.9: ER316LSi
Werkstoffnummer: ~1.4430

MECHANISCHE EIGENSCHAPPEN/MECHANICAL PROPS

Typical data: acc to EN 10204 - 2.2

Norm/Standard:

Overige/Auxiliary:

Toestand/Condition:

TREKPROEF/TENSILE

<u>Rp0.2</u>	<u>Rm</u>	<u>A4-A5</u>
450 MPa	600 MPa	35 %

KERFSLAGWAARDE/IMPACT

<u>Temp</u>	-60 °C	-110 °C	-196 °C
<u>KV</u>	95 J	70 J	45 J

OPMERKINGEN/COMMENTS

Typical data Impact (KV at -196 °C) 45 J

Product geleverd volgens een QA systeem welke voldoet aan de ISO 9001 norm.
Dit certificaat is elektronisch aangemaakt en geldig zonder ondertekening.
Voor vragen:

Esab Nederland BV - P.O. Box 2236 , 3800 CE Amersfoort , Nederland

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.
This certificate is produced electronically and is valid without signature.
Please refer any queries to: (see above)

Validation - Chemical Analysis

Josef Moravek

Quality Manager

Validation - Others

Jay Coubrough

Product Manager