



KEURINGSRAPPORT (3.1) - Chemische samenstelling
FABRIEKS CONTROLE ATTEST (2.2) - Mechanische eigenschappen/
INSPECTION CERTIFICATE (3.1) - Chemical analysis
TEST REPORT (2.2) - Mechanical properties

Datum/Date: 2017-06-05

Certificaat nummer/Cert no: EC24762047 rev. 0

ESAB ordernummer/Our order: 1658573
ESAB referentie/Our ref: Anita Frikk ESAB Kft.
Klantnummer/Cust no: NLB00033
Orderdatum/Your date: 20170601

Ordernummer/Your order: 20031404407
Referentie/Your ref:
Faxnummer/Your fax:
E-mail adres/Your e-mail:

Faktuuradres/Invoice address
ZEVIJ BV LASAULEC HEEREVEEN
POSTBUS 447
4900 AK OOSTERHOUT
Netherlands

Verzendadres certificaten/Cert receiver

Afleveradres/Delivery address
LASAULEC HEEREVEEN
Lidnr. 403
KUPER 4
8447 GK HEEREVEEN
Netherlands

LEVERING/DELIVERY

Lotnummer/Lot no:

PVR130QU752 Hoeveelheid/Quantity: 5 KGM
0

PRODUCT/PRODUCT

Merk/Brand: ESAB
Omschrijving/Desc: OK Tigrod NiCrMo-3 2.4x1000mm 5kg
Artikelnummer/Item no: 198424R150

**CHEMISCHE SAMENSTELLING/
CHEMICAL COMPOSITION**

Actual results: acc to EN 10204 - 3.1

CLASSIFICATIES/CLASSIFICATIONS

SFA/AWS A5.14: ERNiCrMo-3
EN ISO 18274: S Ni 6625

Wire/strip

Overige/Auxiliary:

C	0.02%
Si	0.05%
Mn	0.03%
P	0.007%
S	0.001%
Cr	22.5%
Ni	64.0%
Mo	9.0%
Nb	3.50%
Cu	0.04%
Ti	0.21%
Al	0.14%
Fe	0.3%
Nb+Ta	3.6%

MECHANISCHE EIGENSCHAPPEN/MECHANICAL PROPERTIES

Typical data: acc to EN 10204 - 2.2

Norm/Standard:
Overige/Auxiliary:
Toestand/Condition:

TREKPROEF/TENSILE

<u>Rp0.2</u>	<u>Rm</u>	<u>A5</u>
550 MPA	780 MPa	40 %

KERFSLAGWAARDE/IMPACT

<u>Temp</u>	-196 °C
<u>KV</u>	100 J

OPMERKINGEN/COMMENTS

Product geleverd volgens een QA systeem welke voldoet aan de ISO 9001 norm.
Dit certificaat is elektronisch aangemaakt en geldig zonder ondertekening.
Voor vragen:

Esab Nederland BV - P.O. Box 2236 , 3800 CE Amersfoort , Nederland

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.
This certificate is produced electronically and is valid without signature.
Please refer any queries to: (see above)

Validation - Chemical Analysis

Validation - Others

Josef Moravek

Quality Manager

Jay Coubrough

Global product Manager

