



KEURINGSRAPPORT (3.1) - Chemische samenstelling  
FABRIEKS CONTROLE ATTEST (2.2) - Mechanische eigenschappen/  
INSPECTION CERTIFICATE (3.1) - Chemical analysis  
TEST REPORT (2.2) - Mechanical properties

Datum/Date: 2017-09-07

Certificaat nummer/Cert no:

EC24869019 rev. 0

ESAB ordernummer/Our order: 1736138

ESAB referentie/Our ref: Adrienn Mészáros Budapest Kft.

Klantnummer/Cust no: NLB00033

Orderdatum/Your date: 20170906

Ordernummer/Your order: 20031420574

Referentie/Your ref:

Faxnummer/Your fax:

E-mail adres/Your e-mail:

Faktuuraadres/Invoice address  
ZEVIJ BV LASAULEC HEERENVEEN  
POSTBUS 447  
4900 AK OOSTERHOUT  
Netherlands

Verzendadres certificaten/Cert receiver

Afleveradres/Delivery address  
LASAULEC HEERENVEEN  
Lidnr. 403  
KUPER 4  
8447 GK HEERENVEEN  
Netherlands

LEVERING/DELIVERY

Lotnummer/Lot no:

PVR05050809

Hoeveelheid/Quantity:

1 PK

**PRODUCT/PRODUCT**

Merk/Brand: ESAB

Omschrijving/Desc: OK Gasrod 98.70 2.5x1000mm 5kg

Artikelnummer/Item no: 987025R150

**CHEMISCHE SAMENSTELLING/  
CHEMICAL COMPOSITION**

**Actual results: acc to EN 10204 - 3.1**

Wire/strip

Overige/Auxiliary:

|    |         |
|----|---------|
| C  | 0.10%   |
| Si | 0.18%   |
| Mn | 0.97%   |
| P  | 0.010%  |
| S  | 0.014%  |
| Cr | 0.06%   |
| Ni | < 0.1%  |
| Mo | < 0.1%  |
| Cu | 0.09%   |
|    | < 0.01% |

**CLASSIFICATIES/CLASSIFICATIONS**

EN 12536: OII

SFA/AWS A5.2: R60

**MECHANISCHE EIGENSCHAPPEN/MECHANICAL PROPS**

**Typical data: acc to EN 10204 - 2.2**

Norm/Standard:

Overige/Auxiliary:

Toestand/Condition:

**TREKPROEF/TENSILE**

ReL Rm A4-A5

325 MPa 415 MPa 22 %

**OPMERKINGEN/COMMENTS**

Product geleverd volgens een QA systeem welke voldoet aan de ISO 9001 norm.

Dit certificaat is elektronisch aangemaakt en geldig zonder ondertekening.

Voor vragen:

**Esab Nederland BV - P.O. Box 2236 , 3800 CE Amersfoort , Nederland**

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.

This certificate is produced electronically and is valid without signature.

Please refer any queries to: (see above)

Validation - Chemical Analysis

Josef Moravek

Quality Manager

Validation - Others

Jay Coubrough

Product Manager