



KEURINGSRAPPORT (3.1) - Chemische samenstelling  
FABRIEKS CONTROLE ATTEST (2.2) - Mechanische eigenschappen/  
INSPECTION CERTIFICATE (3.1) - Chemical analysis  
TEST REPORT (2.2) - Mechanical properties

Datum/Date: 2016-11-30

Certificaat nummer/Cert no:

EC24547232 rev. 0

ESAB ordernummer/Our order:

1504665

Ordernummer/Your order:

20031370294

ESAB referentie/Our ref:

Anita Frikk ESAB Kft.

Referentie/Your ref:

Klantnummer/Cust no:

NLB00033

Faxnummer/Your fax:

Orderdatum/Your date:

20161130

E-mail adres/Your e-mail:

Faktuuradres/Invoice address

ZEVIJ BV LASAULEC HEEREVEEN  
POSTBUS 447  
4900 AK OOSTERHOUT  
Netherlands

Verzendadres certificaten/Cert receiver

Afleveradres/Delivery address

LASAULEC HEERENVEEN  
Lidnr. 403  
KUPER 4  
8447 GK HEERENVEEN  
Netherlands

LEVERING/DELIVERY

Lotnummer/Lot no:

PV642047367B Hoeveelheid/Quantity:

112 CT

**PRODUCT/PRODUCT**

Merk/Brand:

ESAB

Omschrijving/Desc:

OK AristoRod 12.50 1.0mm 18kg

Artikelnummer/Item no:

1A50106910

**CHEMISCHE SAMENSTELLING/  
CHEMICAL COMPOSITION**

**Actual results: acc to EN 10204 - 3.1**

**CLASSIFICATIES/CLASSIFICATIONS**

EN ISO 14341-A: G 3Si1

EN ISO 14341-A: G 38 3 C1 3Si1

EN ISO 14341-A: G 42 4 M20 3Si1

EN ISO 14341-A: G 42 4 M21 3Si1

SFA/AWS A5.18: ER70S-6

CAN/CSA-ISO 14341: B-G 49A 3 C1 S6

JIS Z 3312: YGW 12 (C1)

**MECHANISCHE EIGENSCHAPPEN/MECHANICAL PROPERTIES**

**Typical data: acc to EN 10204 - 2.2**

Norm/Standard:

EN

Overige/Auxiliary:

M21

Toestand/Condition:

Wire/strip

Overige/Auxiliary:

|       |          |
|-------|----------|
| C     | 0.08%    |
| Si    | 0.80%    |
| Mn    | 1.46%    |
| P     | 0.020%   |
| S     | 0.014%   |
| Cr    | 0.06%    |
| Ni    | 0.03%    |
| Mo    | < 0.01%  |
| Cu    | 0.07%    |
| V     | < 0.01%  |
| Al    | < 0.001% |
| Ti+Zr | 0.01%    |

**TREKPROEF/TENSILE**

ReL Rm A4-A5

470 MPa 560 MPa 26 %

**KERFSLAGWAARDE/IMPACT**

Temp -30 °C -40 °C

KV 70 J 60 J

**OPMERKINGEN/COMMENTS**

Product geleverd volgens een QA systeem welke voldoet aan de ISO 9001 norm.

Dit certificaat is elektronisch aangemaakt en geldig zonder ondertekening.

Voor vragen:

**Esab Nederland BV - P.O. Box 2236 , 3800 CE Amersfoort , Nederland**

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.

This certificate is produced electronically and is valid without signature.

Please refer any queries to: (see above)

Validation - Chemical Analysis

Josef Moravek

Quality Manager

Validation - Others

Mikael Mimer

Product Manager