



KEURINGSRAPPORT (3.1) - Chemische samenstelling  
FABRIEKS CONTROLE ATTEST (2.2) - Mechanische eigenschappen/  
INSPECTION CERTIFICATE (3.1) - Chemical analysis  
TEST REPORT (2.2) - Mechanical properties

Datum/Date: 2016-12-13

Certificaat nummer/Cert no:

EC24562072 rev. 0

ESAB ordernummer/Our order:

1514627

Ordernummer/Your order:

20031372746

ESAB referentie/Our ref:

Adrienn Mészáros Budapest Kft.

Referentie/Your ref:

Klantnummer/Cust no:

NLB00033

Faxnummer/Your fax:

Orderdatum/Your date:

20161212

E-mail adres/Your e-mail:

Faktuuraadres/Invoice address

ZEVIJ BV LASAULEC HEEREVEEN  
POSTBUS 447  
4900 AK OOSTERHOUT  
Netherlands

Verzendadres certificaten/Cert receiver

Afleveradres/Delivery address

LASAULEC HEERENVEEN  
Lidnr. 403  
KUPER 4  
8447 GK HEERENVEEN  
Netherlands

LEVERING/DELIVERY

Lotnummer/Lot no:

PV638042153

Hoeveelheid/Quantity:

2 PK

**PRODUCT/PRODUCT**

Merk/Brand:

ESAB

Omschrijving/Desc:

OK Tigrod 12.60 3.2x1000mm 5kg

Artikelnummer/Item no:

126032R150

**CHEMISCHE SAMENSTELLING/  
CHEMICAL COMPOSITION**

**Actual results: acc to EN 10204 - 3.1**

**CLASSIFICATIES/CLASSIFICATIONS**

EN ISO 636-A: W 38 3 W2Si

EN ISO 636-A: W2Si

SFA/AWS A5.18: ER70S-3

Wire/strip

Overige/Auxiliary:

|       |         |
|-------|---------|
| C     | 0.08%   |
| Si    | 0.51%   |
| Mn    | 1.01%   |
| P     | 0.019%  |
| S     | 0.015%  |
| Cr    | 0.06%   |
| Ni    | 0.02%   |
| Mo    | 0.01%   |
| Cu    | 0.05%   |
| V     | < 0.01% |
| Al    | 0%      |
| Al    | < 0.01% |
| Ti+Zr | 0.01%   |

**MECHANISCHE EIGENSCHAPPEN/MECHANICAL PROPERTIES**

**Typical data: acc to EN 10204 - 2.2**

Norm/Standard:

EN

Overige/Auxiliary:

I1

Toestand/Condition:

**TREKPROEF/TENSILE**

ReL

Rm

A4-A5

420 MPa

515 MPa

26 %

**KERFSLAGWAARDE/IMPACT**

Temp

-30 °C

KV

90 J

**OPMERKINGEN/COMMENTS**

Product geleverd volgens een QA systeem welke voldoet aan de ISO 9001 norm.

Dit certificaat is elektronisch aangemaakt en geldig zonder ondertekening.

Voor vragen:

**Esab Nederland BV - P.O. Box 2236 , 3800 CE Amersfoort , Nederland**

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.

This certificate is produced electronically and is valid without signature.

Please refer any queries to: (see above)

Validation - Chemical Analysis

Josef Moravek

Quality Manager

Validation - Others

Mikael Mimer

Product Manager