



KEURINGSRAPPORT (3.1) - Chemische samenstelling
FABRIEKS CONTROLE ATTEST (2.2) - Mechanische eigenschappen/
INSPECTION CERTIFICATE (3.1) - Chemical analysis
TEST REPORT (2.2) - Mechanical properties

Datum/Date: 2016-11-16

Certificaat nummer/Cert no: EC24530004 rev. 0

ESAB ordernummer/Our order: 1492473
ESAB referentie/Our ref: Anita Frikk ESAB Kft.
Klantnummer/Cust no: NLB00109
Orderdatum/Your date: 20161116

Ordernummer/Your order: 20031367633
Referentie/Your ref:
Faxnummer/Your fax:
E-mail adres/Your e-mail:

Faktuuradres/Invoice address

ZEVIJ BV LASAULEC SNEEK
POSTBUS 447
4900 AK OOSTERHOUT
Netherlands

Verzendadres certificaten/Cert receiver

Afleveradres/Delivery address

LASAULEC SNEEK
Lidnr. 412
PROF. EINSTEINSTRAT 1
8606 JE SNEEK
Netherlands

LEVERING/DELIVERY

Lotnummer/Lot no:

PV6336724710 Hoeveelheid/Quantity: 10 KGM

PRODUCT/PRODUCT

Merk/Brand: ESAB
Omschrijving/Desc: OK Tigrod 309LSi 2.4x1000 5kg
Artikelnummer/Item no: 165124R150

**CHEMISCHE SAMENSTELLING/
CHEMICAL COMPOSITION**

Actual results: acc to EN 10204 - 3.1

CLASSIFICATIES/CLASSIFICATIONS

EN ISO 14343-A: W 23 12 L Si
SFA/AWS A5.9: ER309LSi
Werkstoffnummer: ~1.4332

Wire/strip

Overige/Auxiliary:

C	0.02%
Si	0.70%
Mn	1.9%
P	0.02%
S	0.01%
Cr	23.5%
Ni	14.0%
Mo	0.02%
Cu	0.1%
Ferrite FN	10

MECHANISCHE EIGENSCHAPPEN/MECHANICAL PROPERTIES

Typical data: acc to EN 10204 - 2.2

Norm/Standard:
Overige/Auxiliary:
Toestand/Condition:

TREKPROEF/TENSILE

<u>Rp0.2</u>	<u>Rm</u>	<u>A4-A5</u>
440 MPa	600 MPa	41 %

KERFSLAGWAARDE/IMPACT

<u>Temp</u>	-110 °C
<u>KV</u>	90 J

OPMERKINGEN/COMMENTS

Product geleverd volgens een QA systeem welke voldoet aan de ISO 9001 norm.
Dit certificaat is elektronisch aangemaakt en geldig zonder ondertekening.
Voor vragen:

Esab Nederland BV - P.O. Box 2236 , 3800 CE Amersfoort , Nederland

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.
This certificate is produced electronically and is valid without signature.
Please refer any queries to: (see above)

Validation - Chemical Analysis

Josef Moravek

Quality Manager

Validation - Others

Jay Coubrough

Product Manager