



KEURINGSRAPPORT (3.1) - Chemische samenstelling  
FABRIEKS CONTROLE ATTEST (2.2) - Mechanische eigenschappen/  
INSPECTION CERTIFICATE (3.1) - Chemical analysis  
TEST REPORT (2.2) - Mechanical properties

Datum/Date: 2016-10-11

Certificaat nummer/Cert no: EC24487783 rev. 0

ESAB ordernummer/Our order: 1461389  
ESAB referentie/Our ref: Nicole Javaux France  
Klantnummer/Cust no: NLB00033  
Orderdatum/Your date: 20161011

Ordernummer/Your order: 20031360542  
Referentie/Your ref:  
Faxnummer/Your fax:  
E-mail adres/Your e-mail:

Faktuuradres/Invoice address  
ZEVIJ BV LASAULEC HEEREVEEN  
POSTBUS 447  
4900 AK OOSTERHOUT  
Netherlands

Verzendadres certificaten/Cert receiver

Afleveradres/Delivery address  
LASAULEC HEERENVEEN  
Lidnr. 403  
KUPER 4  
8447 GK HEERENVEEN  
Netherlands

LEVERING/DELIVERY

Lotnummer/Lot no:

PV6151327

Hoeveelheid/Quantity: 2 RL

**PRODUCT/PRODUCT**

Merk/Brand: ESAB  
Omschrijving/Desc: OK Tubrodur 60 G M 1.2mm16kg  
Artikelnummer/Item no: 1550127730

**CHEMISCHE SAMENSTELLING/  
CHEMICAL COMPOSITION**

**Actual results: acc to EN 10204 - 3.1**

**CLASSIFICATIES/CLASSIFICATIONS**

EN 14700: T Z Fe2  
DIN 8555: MF6-55GP

All weld metal

Overige/Auxiliary:

|    |       |
|----|-------|
| C  | 0.59% |
| Si | 0.8%  |
| Mn | 0.6%  |
| Cr | 5.1%  |
| Mo | 1.0%  |

**MECHANISCHE EIGENSCHAPPEN/MECHANICAL PROPS**

**Typical data: acc to EN 10204 - 2.2**

Norm/Standard:  
Overige/Auxiliary:  
Toestand/Condition:

HARDNESS HRC: 57

**OPMERKINGEN/COMMENTS**

Product geleverd volgens een QA systeem welke voldoet aan de ISO 9001 norm.  
Dit certificaat is elektronisch aangemaakt en geldig zonder ondertekening.  
Voor vragen:

**Esab Nederland BV - P.O. Box 2236 , 3800 CE Amersfoort , Nederland**

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.  
This certificate is produced electronically and is valid without signature.  
Please refer any queries to: (see above)

Validation - Chemical Analysis

Josef Moravek

Quality Manager

Validation - Others

Neil Farrow

Product Manager