



INSPECTION CERTIFICATE (3.1) - Chemical analysis TEST REPORT (2.2) - Mechanical properties

Date: 2016-01-29

Certificate number: **EC24185211 rev. 0**

Our order:

Your order:

Our reference:

Your reference:

Customer number:

NLB00152

Your fax number:

Customer order date:

Your e-mail:

Invoice address

ZEVIJ B.V. LASAULEC CENTRAAL
HEERENVEEN

Receiver of certificate

Delivery address

DELIVERY

Lot number: PV6045731887

Quantity:

PRODUCT

Brand: ESAB
Description: OK Autrod 309LSi 1.0mm 250kg
Item number: **1651109320**

CHEMICAL COMPOSITION

**Actual results
acc to EN 10204 - 3.1**

Wire/strip

Auxiliary:

CLASSIFICATIONS

EN ISO 14343-A G 23 12 L Si
SFA/AWS A5.9 ER309LSi
Werkstoffnummer ~1.4332

C	0.013%
Si	0.70%
Mn	1.90%
P	0.023%
S	0.002%
Cr	23.3%
Ni	13.9%
Mo	0.20%
Cu	0.13%
N	0.07%
Ferrite FN	9

MECHANICAL PROPERTIES

**Typical data
acc to EN 10204 - 2.2**

Standard:

Auxiliary:

Condition:

TENSILE

<u>Rp0.2</u>	<u>Rm</u>	<u>A4-A5</u>
440 MPa	600 MPa	41 %

IMPACT

<u>Temp</u>	<u>KV</u>
-110 °C	90 J

COMMENTS

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.

This certificate is produced electronically and is valid without signature.

Please refer any queries to:

Esab Nederland BV - P.O. Box 2236 , 3800 CE Amersfoort , Nederland

Validation - Chemical Analysis

Josef Moravek

Quality Manager

Validation - Others

Jay A Coubrough

Product Manager