



INSPECTION CERTIFICATE (3.1) - Chemical analysis TEST REPORT (2.2) - Mechanical properties

Date: 2015-12-15

Certificate number: **EC24143011 rev. 0**

Our order:

Your order:

Our reference:

Your reference:

Customer number:

NLB00152

Your fax number:

Customer order date:

Your e-mail:

Invoice address

ZEVIJ B.V. LASAULEC CENTRAAL
HEERENVEEN

Receiver of certificate

Delivery address

DELIVERY

Lot number: PV5495440580

Quantity:

PRODUCT

Brand: ESAB
Description: OK Autrod 316LSi 1.2mm 15kg
Item number: **1632129820**

CLASSIFICATIONS

EN ISO 14343-A G 19 12 3 L Si
SFA/AWS A5.9 ER316LSi
Werkstoffnummer ~1.4430

CHEMICAL COMPOSITION

**Actual results
acc to EN 10204 - 3.1**

Wire/strip

Auxiliary:

C	0.02%
Si	0.90%
Mn	1.6%
P	0.024%
S	0.010%
Cr	18.9%
Ni	12.4%
Mo	2.6%
Cu	0.07%
N	0.03%
Ferrite FN	9

MECHANICAL PROPERTIES

**Typical data
acc to EN 10204 - 2.2**

Standard:

Auxiliary:

Condition:

TENSILE

<u>Rp0.2</u>	<u>Rm</u>	<u>A4-A5</u>
450 MPa	600 MPa	35 %

IMPACT

<u>Temp</u>	<u>KV</u>
-60 °C	95 J
-110 °C	70 J

COMMENTS

Typical data Impact (KV at -196 °C) 45 J

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.

This certificate is produced electronically and is valid without signature.

Please refer any queries to:

Esab Nederland BV - P.O. Box 2236 , 3800 CE Amersfoort , Nederland

Validation - Chemical Analysis

Josef Moravek

Quality Manager

Validation - Others

Jay A Coubrough

Product Manager