



KEURINGSRAPPORT (3.1) - Chemische samenstelling  
FABRIEKS CONTROLE ATTEST (2.2) - Mechanische eigenschappen/  
INSPECTION CERTIFICATE (3.1) - Chemical analysis  
TEST REPORT (2.2) - Mechanical properties

Datum/Date: 2015-10-28

Certificaat nummer/Cert no: EC24084076 rev. 0

ESAB ordernummer/Our order: 1192764  
ESAB referentie/Our ref: Anita Frikk ESAB Kft.  
Klantnummer/Cust no: NLB00033  
Orderdatum/Your date: 20151026

Ordernummer/Your order: 20031297033  
Referentie/Your ref:  
Faxnummer/Your fax:  
E-mail adres/Your e-mail:

Faktuuradres/Invoice address  
ZEVIJ BV LASAULEC HEEREVEEN  
POSTBUS 447  
4900 AK OOSTERHOUT  
Netherlands

Verzendadres certificaten/Cert receiver

Afleveradres/Delivery address  
LASAULEC HEERENVEEN  
Lidnr. 403  
KUPER 4  
8447 GK HEERENVEEN  
Netherlands

LEVERING/DELIVERY

Lotnummer/Lot no:

PV544033889X Hoeveelheid/Quantity: 56 CT

**PRODUCT/PRODUCT**

Merk/Brand: ESAB  
Omschrijving/Desc: OK Autrod 12.56 1.0mm 18kg  
Artikelnummer/Item no: 1256107710

**CHEMISCHE SAMENSTELLING/  
CHEMICAL COMPOSITION**

**Actual results  
acc to EN 10204 - 3.1**

**CLASSIFICATIES/CLASSIFICATIONS**

EN ISO 14341-A G 3Si1  
EN ISO 14341-A G 38 2 C1 3Si1  
EN ISO 14341-A G 42 3 M21 3Si1

Wire/strip

Overige/Auxiliary:

|       |         |
|-------|---------|
| C     | 0.07%   |
| Si    | 0.86%   |
| Mn    | 1.50%   |
| P     | 0.016%  |
| S     | 0.017%  |
| Cr    | 0.05%   |
| Ni    | 0.02%   |
| Mo    | 0.01%   |
| Cu    | 0.12%   |
| V     | < 0.01% |
| Al    | < 0.01% |
| Ti+Zr | 0.01%   |

**MECHANISCHE EIGENSCHAPPEN/MECHANICAL PROPS**

**Typical data**

**acc to EN 10204 - 2.2**

Norm/Standard: EN  
Overige/Auxiliary: M21  
Toestand/Condition:

**TREKPROEF/TENSILE**

|            |           |              |
|------------|-----------|--------------|
| <u>ReL</u> | <u>Rm</u> | <u>A4-A5</u> |
| 440 MPa    | 530 MPa   | 26 %         |

**KERFSLAGWAARDE/IMPACT**

|             |           |
|-------------|-----------|
| <u>Temp</u> | <u>KV</u> |
| -30 °C      | 70 J      |

**OPMERKINGEN/COMMENTS**

Product geleverd volgens een QA systeem welke voldoet aan de ISO 9001 norm.  
Dit certificaat is elektronisch aangemaakt en geldig zonder ondertekening.  
Voor vragen:

**Esab Nederland BV - P.O. Box 2236 , 3800 CE Amersfoort , Nederland**

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.  
This certificate is produced electronically and is valid without signature.  
Please refer any queries to: (see above)

Validation - Chemical Analysis

Josef Moravek

Quality Manager

Validation - Others

Mikael Mimer

Product Manager