



KEURINGSRAPPORT (3.1) - Chemische samenstelling
FABRIEKS CONTROLE ATTEST (2.2) - Mechanische eigenschappen/
INSPECTION CERTIFICATE (3.1) - Chemical analysis
TEST REPORT (2.2) - Mechanical properties

Datum/Date: 2015-10-28

Certificaat nummer/Cert no: EC24083161 rev. 0

ESAB ordernummer/Our order: 1192110
ESAB referentie/Our ref: Anita Frikk ESAB Kft.
Klantnummer/Cust no: NLB00033
Orderdatum/Your date: 20151016

Ordernummer/Your order: Various
Referentie/Your ref:
Faxnummer/Your fax:
E-mail adres/Your e-mail:

Faktuuradres/Invoice address
ZEVIJ BV LASAULEC HEEREVEEN
POSTBUS 447
4900 AK OOSTERHOUT
Netherlands

Verzendadres certificaten/Cert receiver

Afleveradres/Delivery address
LASAULEC HEERENVEEN
Lidnr. 403
KUPER 4
8447 GK HEERENVEEN
Netherlands

LEVERING/DELIVERY

Lotnummer/Lot no:

PV539474068B Hoeveelheid/Quantity: 56 RL

PRODUCT/PRODUCT

Merk/Brand: ESAB
Omschrijving/Desc: OK AristoRod 69 1.0mm 18kg
Artikelnummer/Item no: 1B29106910

**CHEMISCHE SAMENSTELLING/
CHEMICAL COMPOSITION**

**Actual results
acc to EN 10204 - 3.1**

CLASSIFICATIES/CLASSIFICATIONS

EN ISO 16834-A G 69 4 M Mn3Ni1CrMo
EN ISO 16834-A G Mn3Ni1CrMo
SFA/AWS A5.28 ER110S-G

Wire/strip

Overige/Auxiliary:

C	0.10%
Si	0.52%
Mn	1.69%
P	0.010%
S	0.010%
Cr	0.32%
Ni	1.33%
Mo	0.23%
Cu	0.03%
Ti <	0.01%
V	0.07%
Al <	0.01%
Zr	0.01%
Ti+Zr	0.01%

MECHANISCHE EIGENSCHAPPEN/MECHANICAL PROPS

Typical data

acc to EN 10204 - 2.2

Norm/Standard: EN
Overige/Auxiliary: M21
Toestand/Condition:

TREKPROEF/TENSILE

ReL	Rm	A4-A5
730 MPa	800 MPa	19 %

KERFSLAGWAARDE/IMPACT

Temp	KV
-40 °C	55 J

OPMERKINGEN/COMMENTS

Product geleverd volgens een QA systeem welke voldoet aan de ISO 9001 norm.
Dit certificaat is elektronisch aangemaakt en geldig zonder ondertekening.
Voor vragen:

Esab Nederland BV - P.O. Box 2236 , 3800 CE Amersfoort , Nederland

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.
This certificate is produced electronically and is valid without signature.
Please refer any queries to: (see above)

Validation - Chemical Analysis

Josef Moravek

Quality Manager

Validation - Others

Mikael Mimer

Product Manager