



KEURINGSRAPPORT (3.1) - Chemische samenstelling
FABRIEKS CONTROLE ATTEST (2.2) - Mechanische eigenschappen/
INSPECTION CERTIFICATE (3.1) - Chemical analysis
TEST REPORT (2.2) - Mechanical properties

Datum/Date: 2015-02-02

Certificaat nummer/Cert no: EC23748640 rev. 0

ESAB ordernummer/Our order: 1007337
ESAB referentie/Our ref: Anita Frikk ESAB Kft.
Klantnummer/Cust no: NLB00033
Orderdatum/Your date: 20150123

Ordernummer/Your order: 20031246233
Referentie/Your ref:
Faxnummer/Your fax:
E-mail adres/Your e-mail:

Faktuuradres/Invoice address
ZEVIJ BV LASAULEC CENTRAAL HVEEN
POSTBUS 447
4900 AK OOSTERHOUT
Netherlands

Verzendadres certificaten/Cert receiver

Afleveradres/Delivery address
Lasaulec Heerenveen
Kuper 4
8447 GK HEERENVEEN
Netherlands

LEVERING/DELIVERY

Lotnummer/Lot no:

PV4445392840 Hoeveelheid/Quantity: 6 RL

PRODUCT/PRODUCT

Merk/Brand: ESAB
Omschrijving/Desc: OK Autrod 309MoL 1.2mm 15kg
Artikelnummer/Item no: 1654129820

**CHEMISCHE SAMENSTELLING/
CHEMICAL COMPOSITION**

**Actual results
acc to EN 10204 - 3.1**

CLASSIFICATIES/CLASSIFICATIONS

EN ISO 14343-A G 23 12 2 L

Wire/strip

Overige/Auxiliary:

C	0.01%
Si	0.4%
Mn	1.4%
P	0.02%
S <	0.01%
Cr	21.0%
Ni	14.7%
Mo	2.6%
Cu	0.1%
Ferrite FN	9

MECHANISCHE EIGENSCHAPPEN/MECHANICAL PROPS

Typical data

acc to EN 10204 - 2.2

Norm/Standard:
Overige/Auxiliary:
Toestand/Condition:

TREKPROEF/TENSILE

<u>Rp0.2</u>	<u>Rm</u>	<u>A4-A5</u>
415 MPa	585 MPa	30 %

KERFSLAGWAARDE/IMPACT

<u>Temp</u>	<u>KV</u>
-60 °C	65 J

OPMERKINGEN/COMMENTS

Product geleverd volgens een QA systeem welke voldoet aan de ISO 9001 norm.
Dit certificaat is elektronisch aangemaakt en geldig zonder ondertekening.
Voor vragen:

Esab Nederland BV - P.O. Box 2236 , 3800 CE Amersfoort , Nederland

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.
This certificate is produced electronically and is valid without signature.
Please refer any queries to: (see above)

Validation - Chemical Analysis

Josef Moravek

Quality Manager

Validation - Others

Jay A Coubrough

Product Manager