



KEURINGSRAPPORT (3.1) - Chemische samenstelling
FABRIEKS CONTROLE ATTEST (2.2) - Mechanische eigenschappen/
INSPECTION CERTIFICATE (3.1) - Chemical analysis
TEST REPORT (2.2) - Mechanical properties

Datum/Date: 2014-10-22

Certificaat nummer/Cert no: EC23635591 rev. 0

ESAB ordernummer/Our order: 940925
ESAB referentie/Our ref: Nicole Javaux France
Klantnummer/Cust no: NLB00034
Orderdatum/Your date: 20141009

Ordernummer/Your order: 20031225114
Referentie/Your ref:
Faxnummer/Your fax:
E-mail adres/Your e-mail:

Faktuuradres/Invoice address
ZEVIJ BV LASAULEC CENTRAAL HVEEN
POSTBUS 447
4900 AK OOSTERHOUT
Netherlands

Verzendadres certificaten/Cert receiver

Afleveradres/Delivery address
Lasaulec Groningen
Bornholmstraat 10
9723 AX GRONINGEN
Netherlands

LEVERING/DELIVERY

Lotnummer/Lot no:

PV4420874

Hoeveelheid/Quantity:

656 KGM

PRODUCT/PRODUCT

Merk/Brand: ESAB
Omschrijving/Desc: OK Tubrod 14.11 1.4mm 16kg
Artikelnummer/Item no: 1411147730

**CHEMISCHE SAMENSTELLING/
CHEMICAL COMPOSITION**

**Actual results
acc to EN 10204 - 3.1**

CLASSIFICATIES/CLASSIFICATIONS

SFA/AWS A5.36 E70T15-M12A4-G-H4
SFA/AWS A5.36 E70T15-M21A4-G-H4
EN ISO 17632-A T 42 4 M M 3 H5

All weld metal

Overige/Auxiliary: M21 (EN439)

C	0.040%
Si	0.72%
Mn	1.61%
P	0.010%
S	0.026%
Cr	0.04%
Ni	0.01%
Mo	0.02%
Nb	0.002%
Cu	0.02%
V	0.003%

MECHANISCHE EIGENSCHAPPEN/MECHANICAL PROPS

Typical data

acc to EN 10204 - 2.2

Norm/Standard: EN
Overige/Auxiliary: M21 (EN439)
Toestand/Condition: As welded

TREKPROEF/TENSILE

Rp0.2	Rm	A5
453 MPa	558 MPa	32 %

KERFSLAGWAARDE/IMPACT

Temp	KV
-40 °C	55 J

OPMERKINGEN/COMMENTS

Product geleverd volgens een QA systeem welke voldoet aan de ISO 9001 norm.
Dit certificaat is elektronisch aangemaakt en geldig zonder ondertekening.
Voor vragen:

Esab Nederland BV - P.O. Box 2236 , 3800 CE Amersfoort , Nederland

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.
This certificate is produced electronically and is valid without signature.
Please refer any queries to: (see above)

Validation - Chemical Analysis

Josef Moravek

Quality Manager

Validation - Others

Shaun Studholme

Product Manager