



KEURINGSRAPPORT (3.1) - Chemische samenstelling
FABRIEKS CONTROLE ATTEST (2.2) - Mechanische eigenschappen/
INSPECTION CERTIFICATE (3.1) - Chemical analysis
TEST REPORT (2.2) - Mechanical properties

Datum/Date: 2014-09-16

Certificaat nummer/Cert no: EC23588435 rev. 0

ESAB ordernummer/Our order: 922770
ESAB referentie/Our ref: Mariette Villieu
Klantnummer/Cust no: NLB00152
Orderdatum/Your date: 20140911

Ordernummer/Your order: 20031219257
Referentie/Your ref:
Faxnummer/Your fax:
E-mail adres/Your e-mail:

Faktuuradres/Invoice address

ZEVIJ B.V. LASAULEC CENTRAAL HVEEN
POSTBUS 447
4900 AK OOSTERHOUT
Netherlands

Verzendadres certificaten/Cert receiver

Afleveradres/Delivery address

LASAULEC CENTRAAL B.V.
Lidnr. 400
KUPER 2
8447 GK HEERENVEEN
Netherlands

LEVERING/DELIVERY

Lotnummer/Lot no:

PV430463427B Hoeveelheid/Quantity: 56 RL

PRODUCT/PRODUCT

Merk/Brand: ESAB
Omschrijving/Desc: OK AristoRod 69 1.2mm 18kg
Artikelnummer/Item no: 1B29126910

**CHEMISCHE SAMENSTELLING/
CHEMICAL COMPOSITION**

**Actual results
acc to EN 10204 - 3.1**

CLASSIFICATIES/CLASSIFICATIONS

EN ISO 16834-A G 69 4 M Mn3Ni1CrMo
EN ISO 16834-A G Mn3Ni1CrMo
SFA/AWS A5.28 ER110S-G

Wire/strip

Overige/Auxiliary:

C	0.09%
Si	0.52%
Mn	1.65%
P	0.012%
S	0.013%
Cr	0.31%
Ni	1.33%
Mo	0.23%
Cu	0.02%
Ti <	0.01%
V	0.07%
Al <	0.01%
Zr <	0.01%
Ti+Zr <	0.01%

MECHANISCHE EIGENSCHAPPEN/MECHANICAL PROPS

Typical data

acc to EN 10204 - 2.2

Norm/Standard: EN
Overige/Auxiliary: M21
Toestand/Condition:

TREKPROEF/TENSILE

ReL Rm A4-A5
730 MPa 800 MPa 19 %

KERFSLAGWAARDE/IMPACT

Temp KV
-40 °C 55 J

OPMERKINGEN/COMMENTS

Product geleverd volgens een QA systeem welke voldoet aan de ISO 9001 norm.
Dit certificaat is elektronisch aangemaakt en geldig zonder ondertekening.
Voor vragen:

Esab Nederland BV - P.O. Box 2236 , 3800 CE Amersfoort , Nederland

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.
This certificate is produced electronically and is valid without signature.
Please refer any queries to: (see above)

Validation - Chemical Analysis

Josef Moravek

Quality Manager

Validation - Others

Per-Erik Andersson

Product Manager