



KEURINGSRAPPORT (3.1) - Chemische samenstelling  
FABRIEKS CONTROLE ATTEST (2.2) - Mechanische eigenschappen/  
INSPECTION CERTIFICATE (3.1) - Chemical analysis  
TEST REPORT (2.2) - Mechanical properties

Datum/Date: 2014-05-16

Certificaat nummer/Cert no: EC23442829 rev. 0

ESAB ordernummer/Our order: 838137  
ESAB referentie/Our ref: Nicole Javaux France  
Klantnummer/Cust no: NLB00152  
Orderdatum/Your date: 20140507

Ordernummer/Your order: 20031195533  
Referentie/Your ref:  
Faxnummer/Your fax:  
E-mail adres/Your e-mail:

Faktuuradres/Invoice address  
ZEVIJ B.V. LASAULEC CENTRAAL HVEEN  
POSTBUS 447  
4900 AK OOSTERHOUT  
Netherlands

Verzendadres certificaten/Cert receiver

Afleveradres/Delivery address  
Lasaulec Centraal  
Kuper 2  
8447 GK HEERENVEEN  
Netherlands

LEVERING/DELIVERY

Lotnummer/Lot no:

PV4154721670 Hoeveelheid/Quantity: 5 KGM

**PRODUCT/PRODUCT**

Merk/Brand: ESAB  
Omschrijving/Desc: OK Tigrod 316LSi 1.2x1000 5kg  
Artikelnummer/Item no: 163212R150

**CHEMISCHE SAMENSTELLING/  
CHEMICAL COMPOSITION**

**Actual results  
acc to EN 10204 - 3.1**

**CLASSIFICATIES/CLASSIFICATIONS**

EN ISO 14343-A W 19 12 3 L Si  
SFA/AWS A5.9 ER316LSi  
Werkstoffnummer ~1.4430

Wire/strip

Overige/Auxiliary:

|            |        |
|------------|--------|
| C          | 0.02%  |
| Si         | 0.70%  |
| Mn         | 2.0%   |
| P          | 0.02%  |
| S          | 0.02%  |
| Cr         | 18.3%  |
| Ni         | 11.2%  |
| Mo         | 2.5%   |
| Cu         | 0.23%  |
| N          | 0.058% |
| Ferrite FN | 9      |

**MECHANISCHE EIGENSCHAPPEN/MECHANICAL PROPS**

**Typical data**

**acc to EN 10204 - 2.2**

Norm/Standard:  
Overige/Auxiliary:  
Toestand/Condition:

**TREKPROEF/TENSILE**

Rp0.2 Rm A4-A5  
450 MPa 600 MPa 35 %

**KERFSLAGWAARDE/IMPACT**

Temp KV  
+20 °C 175 J

**OPMERKINGEN/COMMENTS**

Product geleverd volgens een QA systeem welke voldoet aan de ISO 9001 norm.  
Dit certificaat is elektronisch aangemaakt en geldig zonder ondertekening.  
Voor vragen:

**Esab Nederland BV - P.O. Box 2236 , 3800 CE Amersfoort , Nederland**

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.  
This certificate is produced electronically and is valid without signature.  
Please refer any queries to: (see above)

Validation - Chemical Analysis

Josef Moravek

Quality Manager

Validation - Others

Mikael Mimer

Product Manager