



KEURINGSRAPPORT (3.1) - Chemische samenstelling
FABRIEKS CONTROLE ATTEST (2.2) - Mechanische eigenschappen/
INSPECTION CERTIFICATE (3.1) - Chemical analysis
TEST REPORT (2.2) - Mechanical properties

Datum/Date: 2014-05-19

Certificaat nummer/Cert no: EC23444675 rev. 0

ESAB ordernummer/Our order: 845017
ESAB referentie/Our ref: Nicole Javaux France
Klantnummer/Cust no: NLB00147
Orderdatum/Your date: 20140515

Ordernummer/Your order: 20031197303
Referentie/Your ref:
Faxnummer/Your fax:
E-mail adres/Your e-mail:

Faktuuradres/Invoice address
ZEVIJ BV LASAULEC CENTRAAL HVEEN
POSTBUS 447
4900 AK OOSTERHOUT
Netherlands

Verzendadres certificaten/Cert receiver

Afleveradres/Delivery address
LASAULEC EMMEN
JULES VERNEWEG 1
7821 AD EMMEN
Netherlands

LEVERING/DELIVERY

Lotnummer/Lot no:

PV4061306220 Hoeveelheid/Quantity: 50 KGM

PRODUCT/PRODUCT

Merk/Brand: ESAB
Omschrijving/Desc: OK Tigrod 2209 2.4x1000mm 5kg
Artikelnummer/Item no: 168624R150

**CHEMISCHE SAMENSTELLING/
CHEMICAL COMPOSITION**

**Actual results
acc to EN 10204 - 3.1**

CLASSIFICATIES/CLASSIFICATIONS

EN ISO 14343-A W 22 9 3 N L
SFA/AWS A5.9 ER2209

Wire/strip

Overige/Auxiliary:

C	0.02%
Si	0.55%
Mn	1.5%
P	0.02%
S <	0.01%
Cr	22.6%
Ni	8.4%
Mo	3.1%
Cu	0.1%
N	0.18%

MECHANISCHE EIGENSCHAPPEN/MECHANICAL PROPS

Typical data

acc to EN 10204 - 2.2

Norm/Standard:
Overige/Auxiliary:
Toestand/Condition:

TREKPROEF/TENSILE

<u>Rp0.2</u>	<u>Rm</u>	<u>A4-A5</u>
600 MPa	770 MPa	27 %

KERFSLAGWAARDE/IMPACT

<u>Temp</u>	<u>KV</u>
-60 °C	70 J

OPMERKINGEN/COMMENTS

Product geleverd volgens een QA systeem welke voldoet aan de ISO 9001 norm.
Dit certificaat is elektronisch aangemaakt en geldig zonder ondertekening.
Voor vragen:

Esab Nederland BV - P.O. Box 2236 , 3800 CE Amersfoort , Nederland

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.
This certificate is produced electronically and is valid without signature.
Please refer any queries to: (see above)

Validation - Chemical Analysis

Josef Moravek

Quality Manager

Validation - Others

Mikael Mimer

Product Manager