



KEURINGSRAPPORT (3.1) - Chemische samenstelling  
FABRIEKS CONTROLE ATTEST (2.2) - Mechanische eigenschappen/  
INSPECTION CERTIFICATE (3.1) - Chemical analysis  
TEST REPORT (2.2) - Mechanical properties

Datum/Date: 2014-01-29

Certificaat nummer/Cert no: EC23307367 rev. 0

ESAB ordernummer/Our order: 766527  
ESAB referentie/Our ref: Nicole Javaux France  
Klantnummer/Cust no: NLB00152  
Orderdatum/Your date: 20140122

Ordernummer/Your order: Various  
Referentie/Your ref:  
Faxnummer/Your fax:  
E-mail adres/Your e-mail:

Faktuuradres/Invoice address  
ZEVIJ B.V. LASAULEC CENTRAAL HVEEN  
POSTBUS 447  
4900 AK OOSTERHOUT  
Netherlands

Verzendadres certificaten/Cert receiver

Afleveradres/Delivery address  
LASAULEC CENTRAAL B.V.  
Lidnr. 400  
KUPER 2  
8447 GK HEERENVEEN  
Netherlands

LEVERING/DELIVERY

Lotnummer/Lot no:

PV404064229 Hoeveelheid/Quantity: 4 CT

**PRODUCT/PRODUCT**

Merk/Brand: ESAB  
Omschrijving/Desc: OK Autrod 12.51 1.0mm 250kg  
Artikelnummer/Item no: 1251109320

**CHEMISCHE SAMENSTELLING/  
CHEMICAL COMPOSITION**

**Actual results**  
**acc to EN 10204 - 3.1**

**CLASSIFICATIES/CLASSIFICATIONS**

EN ISO 14341-A G 3Si1  
EN ISO 14341-A G 38 3 C1 3Si1  
EN ISO 14341-A G 42 4 M21 3Si1  
SFA/AWS A5.18 ER70S-6  
CAN/CSA-ISO 14341 B-G 49A 3 C G6

Wire/strip

Overige/Auxiliary:

|       |        |
|-------|--------|
| C     | 0.08%  |
| Si    | 0.81%  |
| Mn    | 1.45%  |
| P     | 0.018% |
| S     | 0.018% |
| Cr    | 0.04%  |
| Ni    | 0.02%  |
| Mo    | 0.01%  |
| Cu    | 0.10%  |
| V <   | 0.01%  |
| Al <  | 0.01%  |
| Ti+Zr | 0.01%  |

**MECHANISCHE EIGENSCHAPPEN/MECHANICAL PROPS**

**Typical data**  
**acc to EN 10204 - 2.2**

Norm/Standard: EN  
Overige/Auxiliary: M21 (EN 439)  
Toestand/Condition:

**TREKPROEF/TENSILE**

| ReL     | Rm      | A4-A5 |
|---------|---------|-------|
| 470 MPa | 560 MPa | 26 %  |

| Temp   | KV   |
|--------|------|
| -30 °C | 70 J |

**OPMERKINGEN/COMMENTS**

Product geleverd volgens een QA systeem welke voldoet aan de ISO 9001 norm.  
Dit certificaat is elektronisch aangemaakt en geldt zonder ondertekening.  
Voor vragen:

**Esab Nederland BV - P.O. Box 2236 , 3800 CE Amersfoort , Nederland**

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.  
This certificate is produced electronically and is valid without signature.  
Please refer any queries to: (see above)

Validation - Chemical Analysis

Milan Macek

Quality Manager

Validation - Others

Per-Erik Andersson

Product Manager