



INSPECTION CERTIFICATE (3.1) - Chemical analysis TEST REPORT (2.2) - Mechanical properties

Date: 2013-09-30

Certificate number: EC23143136 rev. 0

Our order: 686342
Our reference: Nicole Javaux France
Customer number: NLB00152
Customer order date: 20130918

Your order: 20031149014
Your reference:
Your fax number:
Your e-mail:

Invoice address
ZEVIJ B.V. LASAULEC CENTRAAL HVEEN
POSTBUS 447
4900 AK OOSTERHOUT

Receiver of certificate

Delivery address
975 Lasaulec ADC
Kuper 2
8447 GK Heerenveen

DELIVERY

Lot number: PV33700C5MC0

Quantity: 2

PRODUCT

Brand: ESAB
Description: OK Autrod 316LSi 0.8mm 5kg
Item number: 1632084600

CLASSIFICATIONS

EN ISO 14343-A G 19 12 3 L Si
SFA/AWS A5.9 ER316LSi
Werkstoffnummer ~1.4430

CHEMICAL COMPOSITION

Actual results
acc to EN 10204 - 3.1

Wire/strip

Auxiliary:

C	0.02%
Si	0.99%
Mn	1.7%
P	0.021%
S	0.013%
Cr	18.2%
Ni	11.9%
Mo	2.6%
Cu	0.08%
N	0.06%
Ferrite FN	7

MECHANICAL PROPERTIES

Typical data
acc to EN 10204 - 2.2

Standard:
Auxiliary:
Condition:

TENSILE

<u>Rp0.2</u>	<u>Rm</u>	<u>A4-A5</u>
450 MPa	600 MPa	35 %

IMPACT

<u>Temp</u>	<u>KV</u>
-60 °C	95 J
-110 °C	70 J

COMMENTS

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.

This certificate is produced electronically and is valid without signature.

Please refer any queries to:

Esab Nederland BV - P.O. Box 2236 , 3800 CE Amersfoort , Nederland

Validation - Chemical Analysis

Milan Macek

Quality Manager

Validation - Others

Mikael Mimer

Product Manager