



KEURINGSRAPPORT (3.1) - Chemische samenstelling
FABRIEKS CONTROLE ATTEST (2.2) - Mechanische eigenschappen/
INSPECTION CERTIFICATE (3.1) - Chemical analysis
TEST REPORT (2.2) - Mechanical properties

Datum/Date: 2014-01-30

Certificaat nummer/Cert no: EC23308859 rev. 0

ESAB ordernummer/Our order: 764375
ESAB referentie/Our ref: Nicole Javaux France
Klantnummer/Cust no: NLB00152
Orderdatum/Your date: 20140122

Ordernummer/Your order: 20031172797
Referentie/Your ref:
Faxnummer/Your fax:
E-mail adres/Your e-mail:

Faktuuradres/Invoice address
ZEVIJ B.V. LASAULEC CENTRAAL HVEEN
POSTBUS 447
4900 AK OOSTERHOUT
Netherlands

Verzendadres certificaten/Cert receiver

Afleveradres/Delivery address
Lasaulec ADC
Kuper 2
8447 GK HEERENVEEN
Netherlands

LEVERING/DELIVERY

Lotnummer/Lot no:

PV3353725200 Hoeveelheid/Quantity: 25 KGM

PRODUCT/PRODUCT

Merk/Brand: ESAB
Omschrijving/Desc: OK Tigrod 308LSi 1.0x1000 5kg
Artikelnummer/Item no: 161210R150

**CHEMISCHE SAMENSTELLING/
CHEMICAL COMPOSITION**

**Actual results
acc to EN 10204 - 3.1**

CLASSIFICATIES/CLASSIFICATIONS

EN ISO 14343-A W 19 9 L Si
SFA/AWS A5.9 ER308LSi
Werkstoffnummer ~1.4316

Wire/strip

Overige/Auxiliary:

C	0.02%
Si	0.76%
Mn	2.0%
P	0.02%
S	0.01%
Cr	19.5%
Ni	9.6%
Mo	0.09%
Cu	0.13%
N	0.08%
Ferrite FN	8

MECHANISCHE EIGENSCHAPPEN/MECHANICAL PROPS

Typical data

acc to EN 10204 - 2.2

Norm/Standard:
Overige/Auxiliary:
Toestand/Condition:

TREKPROEF/TENSILE

<u>Rp0.2</u>	<u>Rm</u>	<u>A4-A5</u>
450 MPa	620 MPa	36 %

<u>Temp</u>	<u>KV</u>
-60 °C	150 J

OPMERKINGEN/COMMENTS

Product geleverd volgens een QA systeem welke voldoet aan de ISO 9001 norm.
Dit certificaat is elektronisch aangemaakt en geldig zonder ondertekening.
Voor vragen:

Esab Nederland BV - P.O. Box 2236 , 3800 CE Amersfoort , Nederland

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.
This certificate is produced electronically and is valid without signature.
Please refer any queries to: (see above)

Validation - Chemical Analysis

Milan Macek

Quality Manager

Validation - Others

Mikael Mimer

Product Manager