



INSPECTION CERTIFICATE (3.1) - Chemical analysis TEST REPORT (2.2) - Mechanical properties

Date: 2013-11-05

Certificate number: **EC23202535 rev. 0**

Our order: 711325
Our reference: Mariette Villieu
Customer number: NLB00152
Customer order date: 20131024

Your order: **20031156742**
Your reference:
Your fax number:
Your e-mail:

Invoice address
ZEVIJ B.V. LASAULEC CENTRAAL HVEEN
POSTBUS 447
4900 AK OOSTERHOUT

Receiver of certificate

Delivery address
975 Lasalec ADC
Kuper 2
8447 GK Heerenveen

DELIVERY

Lot number: PV3330719

Quantity: 5

PRODUCT

Brand: ESAB
Description: OK Tubrodur 60 G M 1.2mm16kg
Item number: **1550127730**

CLASSIFICATIONS

EN 14700 T Z Fe2
DIN 8555 MF6-55GP

CHEMICAL COMPOSITION

Actual results
acc to EN 10204 - 3.1

All weld metal

Auxiliary:

C	0.63%
Si	0.6%
Mn	0.6%
Cr	4.6%
Mo	0.9%

MECHANICAL PROPERTIES

Typical data
acc to EN 10204 - 2.2

Standard:
Auxiliary:
Condition:

HARDNESS

HRC
57

COMMENTS

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.

This certificate is produced electronically and is valid without signature.

Please refer any queries to:

Esab Nederland BV - P.O. Box 2236 , 3800 CE Amersfoort , Nederland

Validation - Chemical Analysis

Milan Macek

Quality Manager

Validation - Others

Neil Farrow

Product Manager