



INSPECTION CERTIFICATE (3.1) - Chemical analysis TEST REPORT (2.2) - Mechanical properties

Date: 2013-08-29

Certificate number: EC23093937 rev. 0

Our order: 671819
Our reference: Mariette Villieu
Customer number: NLB00152
Customer order date: 20130828

Your order: 20031144657
Your reference:
Your fax number:
Your e-mail:

Invoice address
ZEVIJ B.V. LASAULEC CENTRAAL HVEEN
POSTBUS 447
4900 AK OOSTERHOUT

Receiver of certificate

Delivery address
LASAULEC CENTRAAL B.V.
Lichr. 400
KUPER 2
8447 GK HEERENVEEN

DELIVERY

Lot number: PV333057850B

Quantity: 112

PRODUCT

Brand: ESAB
Description: OK AristRod 12.50 1.0mm 18kg
Item number: 1A50106910

CLASSIFICATIONS

EN ISO 14341-A G 3Si1
EN ISO 14341-A G 38 3 C1 3Si1
EN ISO 14341-A G 42 4 M21 3Si1
SFA/AWS A5.18 ER70S-6
CAN/CSA-ISO 14341 B-G 49A 3 C G6
JIS Z 3312 YGW 12 (C1), (items ending with H)

MECHANICAL PROPERTIES

Typical data
acc to EN 10204 - 2.2

Standard: EN
Auxiliary: M21
Condition:

TENSILE

ReL	Rm	A4-A5
470 MPa	560 MPa	26 %

IMPACT

Temp	KV
-30 °C	70 J
-40 °C	60 J

COMMENTS

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.

This certificate is produced electronically and is valid without signature.

Please refer any queries to:

Esab Nederland BV - P.O. Box 2236 , 3800 CE Amersfoort , Nederland

Validation - Chemical Analysis

Milan Macek

Quality Manager

Validation - Others

Per-Erik Andersson

Product Manager