



KEURINGSRAPPORT (3.1) - Chemische samenstelling
FABRIEKS CONTROLE ATTEST (2.2) - Mechanische eigenschappen/
INSPECTION CERTIFICATE (3.1) - Chemical analysis
TEST REPORT (2.2) - Mechanical properties

Datum/Date: 2014-01-29

Certificaat nummer/Cert no: EC23306129 rev. 0

ESAB ordernummer/Our order: 767693
ESAB referentie/Our ref: Nicole Javaux France
Klantnummer/Cust no: NLB00147
Orderdatum/Your date: 20140127

Ordernummer/Your order: 20031173847
Referentie/Your ref:
Faxnummer/Your fax:
E-mail adres/Your e-mail:

Faktuuradres/Invoice address
ZEVIJ BV LASAULEC CENTRAAL HVEEN
POSTBUS 447
4900 AK OOSTERHOUT
Netherlands

Verzendadres certificaten/Cert receiver

Afleveradres/Delivery address
LASAULEC EMMEN
JULES VERNEUEWEG 1
7821 AD EMMEN
Netherlands

LEVERING/DELIVERY

Lotnummer/Lot no:

PV330824623

Hoeveelheid/Quantity:

1 PK

PRODUCT/PRODUCT

Merk/Brand: ESAB
Omschrijving/Desc: OK Tigrod 12.64 3.2x1000mm 5kg
Artikelnummer/Item no: 126432R150

**CHEMISCHE SAMENSTELLING/
CHEMICAL COMPOSITION**

**Actual results
acc to EN 10204 - 3.1**

CLASSIFICATIES/CLASSIFICATIONS

EN ISO 636-A W 46 3 W4Si1
EN ISO 636-A W4Si1
SFA/AWS A5.18 ER70S-6

Wire/strip

Overige/Auxiliary:

C	0.09%
Si	0.92%
Mn	1.72%
P	0.011%
S	0.007%
Cr	0.03%
Ni	0.01%
Mo <	0.01%
Cu	0.04%
V <	0.01%
Al <	0.01%
Ti+Zr	0.01%

MECHANISCHE EIGENSCHAPPEN/MECHANICAL PROPS

Typical data

acc to EN 10204 - 2.2

Norm/Standard: EN
Overige/Auxiliary: I1
Toestand/Condition:

TREKPROEF/TENSILE

<u>ReL</u>	<u>Rm</u>	<u>A4-A5</u>
525 MPa	595 MPa	26 %

<u>Temp</u>	<u>KV</u>
-30 °C	70 J

OPMERKINGEN/COMMENTS

Product geleverd volgens een QA systeem welke voldoet aan de ISO 9001 norm.
Dit certificaat is elektronisch aangemaakt en geldig zonder ondertekening.
Voor vragen:

Esab Nederland BV - P.O. Box 2236 , 3800 CE Amersfoort , Nederland

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.
This certificate is produced electronically and is valid without signature.
Please refer any queries to: (see above)

Validation - Chemical Analysis

Milan Macek

Quality Manager

Validation - Others

Per-Erik Andersson

Product Manager