



INSPECTION CERTIFICATE (3.1) - Chemical analysis
TEST REPORT (2.2) - Mechanical properties

Date: 2012-09-10

Certificate number: EC22591842 rev. 0

Our order: 446550
Our reference: Line Cambien France
Customer number: NLB00152
Customer order date: 20120830

Your order: 20031069918
Your reference:
Your fax number:
Your e-mail:

Invoice address
ZEVIJ B.V. LASAULEC CENTRAAL HVEEN
POSTBUS 447
4900 AK OOSTERHOUT
Netherlands

Receiver of certificate

Delivery address
LASAULEC CENTRAAL B.V.
Lidhr. 400
KUPER 2
8447 GK HEERENVEEN
Netherlands

DELIVERY

Lot number: PV2312725980

Quantity: 10

PRODUCT

Brand: ESAB
Description: OK Tigrod 316LSi 1.2x1000 5kg
Item number: 163212R150

CLASSIFICATIONS

EN ISO 14343-A W19 12 3 L Si
SFA/AWS A5.9 ER316LSi
Werkstoffnummer ~1.4430

CHEMICAL COMPOSITION

Actual results
acc to EN 10204 - 3.1

Wire/strip

Auxiliary:

C	0.02%
Si	0.90%
Mn	1.9%
P	0.02%
S	0.01%
Cr	18.1%
Ni	11.8%
Mo	2.5%
Cu	0.12%
N	0.043%
Ferite FN	7

MECHANICAL PROPERTIES

Typical data
acc to EN 10204 - 2.2

Standard:

Auxiliary:

Condition:

TENSILE

<u>Rp0.2</u>	<u>Rm</u>	<u>A4-A5</u>
450 MPa	600 MPa	35 %

IMPACT

<u>Temp</u>	<u>KV</u>
+20 °C	175 J
-110 °C	150 J

COMMENTS

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.

This certificate is produced electronically and is valid without signature.

Please refer any queries to:

Esab Nederland BV - P.O. Box 2236, 3800 CE Amersfoort, Nederland

Validation - Chemical Analysis

Milan Macek

Quality Manager

Validation - Others

Mikael Mimer

Product Manager