



INSPECTION CERTIFICATE (3.1) - Chemical analysis
TEST REPORT (2.2) - Mechanical properties

Date: 2012-03-29

Certificate number: EC22387462 rev. 0

Our order: 15557152
Our reference: Westerman Jolanda
Customer number: 30077244
Customer order date: 20120323

Your order: 20031036896
Your reference:
Your fax number:
Your e-mail:

Invoice address
ZEVIJ B.V. LASAULEC CENTRAAL HVEEN
Lidhr. 400
POSTBUS 447
4900 AK OOSTERHOUT
Netherlands

Receiver of certificate

Delivery address
LASAULEC CENTRAAL B.V.
Lidhr. 400
KUPER 2
8447 GK HEERENVEEN
Netherlands

DELIVERY

Lot number: PV209790086X

Quantity: 1008 BX

PRODUCT

Brand: ESAB
Description: OK Autrod 12.56 1.0mm 18kg
Item number: 1256107710

CHEMICAL COMPOSITION

Actual results
acc to EN 10204 - 3.1

Wire/strip

Auxiliary:

CLASSIFICATIONS

EN ISO 14341-A G 3Si1
EN ISO 14341-A G 38 2 C1 3Si1
EN ISO 14341-A G 42 3 M21 3Si1

C	0.08%
Si	0.84%
Mn	1.47%
P	0.013%
S	0.011%
Cr	0.03%
Ni	0.02%
Mo	< 0.01%
Cu	0.10%
V	< 0.01%
Al	< 0.01%
Ti+Zr	< 0.01%

MECHANICAL PROPERTIES

Typical data
acc to EN 10204 - 2.2

Standard: EN
Auxiliary: M21
Condition:

TENSILE

<u>Rel</u>	<u>Rm</u>	<u>A4-A5</u>
440 MPa	530 MPa	26 %

IMPACT

<u>Temp</u>	<u>KV</u>
-30 °C	70 J

COMMENTS

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.
This certificate is produced electronically and is valid without signature.
Please refer any queries to:

Esab Nederland BV - P.O. Box 2236, 3800 CE Amersfoort, Nederland

Validation - Chemical Analysis

Milan Macek

Quality Manager

Validation - Others

Per-Erik Andersson

Product Manager