



INSPECTION CERTIFICATE (3.1) - Chemical analysis
TEST REPORT (2.2) - Mechanical properties

Date: 2012-02-24

Certificate number: EC22341229 rev. 0

Our order: 15551521
Our reference: Westerman Jolanda
Customer number: 30077244
Customer order date: 20120217

Your order: 20031028620
Your reference:
Your fax number:
Your e-mail:

Invoice address
ZEVIJ B.V. LASAULEC CENTRAAL HVEEN
Lidhr. 400
POSTBUS 447
4900 AK OOSTERHOUT
Netherlands

Receiver of certificate

Delivery address
LASAULEC CENTRAAL B.V.
Lidhr. 400
KUPER 2
8447 GK HEERENVEEN
Netherlands

DELIVERY

Lot number: PV202036121X

Quantity: 3024 BX

PRODUCT

Brand: ESAB
Description: CK Autrod 12.56 1.0mm 18kg
Item number: 1256107710

CLASSIFICATIONS

EN ISO 14341-A G3Si1
EN ISO 14341-A G38 2 C1 3Si1
EN ISO 14341-A G42 3 M21 3Si1

MECHANICAL PROPERTIES

Typical data
acc to EN 10204 - 2.2

Standard: EN
Auxiliary: M21
Condition:

TENSILE

Rel Rm A4-A5
440 MPa 530 MPa 26 %

IMPACT

Temp KV
-30 °C 70 J

CHEMICAL COMPOSITION

Actual results
acc to EN 10204 - 3.1

Wire/strip

Auxiliary:

C	0.07%
Si	0.81%
Mn	1.47%
P	0.020%
S	0.016%
Cr	0.05%
Ni	0.03%
Mo	0.01%
Cu	0.12%
V	< 0.01%
Al	< 0.01%
Ti+Zr	0.01%

COMMENTS

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.

This certificate is produced electronically and is valid without signature.

Please refer any queries to:

Esab Nederland BV - P.O. Box 2236, 3800 CE Amersfoort, Nederland

Validation - Chemical Analysis

Milan Macek

Quality Manager

Validation - Others

Per-Erik Andersson

Product Manager