



INSPECTION CERTIFICATE (3.1) - Chemical analysis
TEST REPORT (2.2) - Mechanical properties

Date: 2011-12-15

Certificate number: EC22255336 rev. 0

Our order: 15541008
Our reference: Rutger VISSER
Customer number: 30077244
Customer order date: 20111207

Your order: 20031013512
Your reference:
Your fax number:
Your e-mail:

Invoice address
ZEVIJ B.V. LASAULEC CENTRAAL HVEEN
Lidhr. 400
POSTBUS 447
4900 AK OOSTERHOUT
Netherlands

Receiver of certificate

Delivery address
LASAULEC HEERENVEEN
Lidhr. 403
KUPER 4
8447 GK HEERENVEEN
Netherlands

DELIVERY

Lot number: PV1431729990

Quantity: 5 KG

PRODUCT

Brand: ESAB
Description: OK Tigrod 309LSi 2.0x1000 5kg
Item number: 165120R150

CLASSIFICATIONS

EN ISO 14343 W23 12 LSi
SFA/AWS A5.9 ER309LSi
Werkstoffnummer ~1.4332

MECHANICAL PROPERTIES

Typical data
acc to EN 10204 - 2.2

Standard:
Auxiliary:
Condition:

TENSILE

<u>Rp0.2</u>	<u>Rm</u>	<u>A4-A5</u>
440 MPa	600 MPa	41 %

IMPACT

<u>Temp</u>	<u>KV</u>
-110 °C	90 J

CHEMICAL COMPOSITION

Actual results
acc to EN 10204 - 3.1

Wire/strip

Auxiliary:

C	0.02%
Si	0.67%
Mn	1.9%
P	0.02%
S	< 0.01%
Cr	23.1%
Ni	13.8%
Mo	0.12%
Cu	0.1%
Ferite FN	8

COMMENTS

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.

This certificate is produced electronically and is valid without signature.

Please refer any queries to:

Esab Nederland BV - P.O. Box 2236, 3800 CE Amersfoort, Nederland

Validation - Chemical Analysis

Milan Macek

Quality Manager

Validation - Others

Mikael Mimer

Product Manager