



INSPECTION CERTIFICATE (3.1) - Chemical analysis
TEST REPORT (2.2) - Mechanical properties

Date: 2012-03-09

Certificate number: EC22360743 rev. 0

Our order: 15554842
Our reference: Westerman Jolanda
Customer number: 30077244
Customer order date: 20120309

Your order: 20031033487
Your reference:
Your fax number:
Your e-mail:

Invoice address
ZEVIJ B.V. LASAULEC CENTRAAL HVEEN
Lidhr. 400
POSTBUS 447
4900 AK OOSTERHOUT
Netherlands

Receiver of certificate

Delivery address
LASAULEC CENTRAAL B.V.
Lidhr. 400
KUPER 2
8447 GK HEERENVEEN
Netherlands

DELIVERY

Lot number: PV142027708B

Quantity: 18 BX

PRODUCT

Brand: ESAB
Description: OK AristoRod 13.09 1.2mm 18kg
Item number: 1B09126910

CHEMICAL COMPOSITION

Actual results
acc to EN 10204 - 3.1

Wire/strip

Auxiliary:

CLASSIFICATIONS

EN ISO 636-A W46 2 W2Mo
EN ISO 14341-A G 2Mo
EN ISO 14341-A G 38 0 C1 2Mo
EN ISO 14341-A G 46 2 M21 2Mo
EN ISO 21952-A G MoSi
EN ISO 21952-B G 1M3
SFA/AWS A5.28 ER80S-G

C	0.11%
Si	0.57%
Mn	1.01%
P	0.016%
S	0.005%
Cr	0.05%
Ni	0.03%
Mo	0.41%
Cu	0.04%
V	< 0.01%
Al	< 0.01%
Ti+Zr	< 0.01%

MECHANICAL PROPERTIES

Typical data
acc to EN 10204 - 2.2

Standard: EN
Auxiliary: M21
Condition:

TENSILE

<u>Rel</u>	<u>Rm</u>	<u>A4-A5</u>
515 MPa	610 MPa	26 %

IMPACT

<u>Temp</u>	<u>KV</u>
-20 °C	100 J

COMMENTS

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.
This certificate is produced electronically and is valid without signature.
Please refer any queries to:
Esab Nederland BV - P.O. Box 2236, 3800 CE Amersfoort, Nederland

Validation - Chemical Analysis

Milan Macek

Quality Manager

Validation - Others

Per-Erik Andersson

Product Manager