



INSPECTION CERTIFICATE (3.1) - Chemical analysis
TEST REPORT (2.2) - Mechanical properties

Date: 2011-09-23

Certificate number: EC22147751 rev. 0

Our order: 15528096
Our reference: Westerman Jolanda
Customer number: 30077244
Customer order date: 20110915

Your order: Various
Your reference:
Your fax number:
Your e-mail:

Invoice address
ZEVIJ B.V. LASAULEC CENTRAAL HVEEN
Lidhr. 400
POSTBUS 447
4900 AK OOSTERHOUT
Netherlands

Receiver of certificate

Delivery address
LASAULEC CENTRAAL B.V.
Lidhr. 400
KUPER 2
8447 GK HEERENVEEN
Netherlands

DELIVERY

Lot number: PV136032720B

Quantity: 1008 KG

PRODUCT

Brand: ESAB
Description: OK AristRod 12.50 1.2mm 18kg
Item number: 1A50126910

CHEMICAL COMPOSITION

Actual results
acc to EN 10204 - 3.1

Wire/strip

Auxiliary:

CLASSIFICATIONS

EN ISO 14341-A G 3Si1
EN ISO 14341-A G 38 2 C1 3Si1
EN ISO 14341-A G 42 4 M21 3Si1
SFA/AWS A5.18 ER70S-6
CAN/CSA-ISO 14341 B-G 49A 3 C G6
JIS Z 3312 G49A0C12 (valid for items ending with
JIS Z 3312 YGW12 (C1), (items ending with H)

MECHANICAL PROPERTIES

Typical data
acc to EN 10204 - 2.2

Standard: EN
Auxiliary: M21
Condition:

TENSILE

Rel.	Rm	A4-A5
470 MPa	560 MPa	26 %

IMPACT

Temp	KV
-30 °C	70 J
-40 °C	60 J

C	0.08%
Si	0.88%
Mn	1.50%
P	0.018%
S	0.011%
Cr	0.07%
Ni	0.03%
Mo	0.02%
Cu	0.06%
V	< 0.01%
Al	0.002%
Ti+Zr	0.01%

COMMENTS

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.

This certificate is produced electronically and is valid without signature.

Please refer any queries to:

Esab Nederland BV - P.O. Box 2236, 3800 CE Amersfoort, Nederland

Validation - Chemical Analysis

Milan Macek Quality Manager

Validation - Others

Per-Erik Andersson

Product Manager