



No 28/2011

INSPECTION CERTIFICATE

Customer: ESAB EUROPE AG
Neuhofstrasse 4
Baar Switzerland

Purchase order: 94718055

Custom No: 285

Art no	Description	Quantity	Unit	LOT
150912773V	OK Tubrod 15.09 1,2 mm		Kg	PV1290627
Test requirements				

SFA/AWS A5.29 E111T1-K3MJ-H4

EN ISO 18276-A T 69 4 2NiMo P M 2 H

Analysis

	C	Mn	Si	P	S	Cr	Ni
Weld metal (%)	0,06	1,24	0,4	0,013	0,015	0,03	2,5
80%Ar+20%CO2	Mo	Nb	Cu	V			
	0,43	0,02	0,02	0,02			

Tensile test

Weld metal	Temp °C	Rp 0,2 N/mm ²	Re H N/mm ²	Rm N/mm ²	A5 %
80%Ar+20%CO2	+20	750		803	23

Impact test

Weld metal	Temp °C	J		
	-40	65	68	65
80%Ar+20%CO2	-10	108	103	107

Additional data

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Vamberk 26.8.2011

Certificate EN 10204 - 3.1

Veronika Pavlišťová
ESAB VAMBERK, s.r.o.
517 54 Vamberk
4-1

We hereby certify that the above stated products are in accordance with the sales contract and that the goods with indicated result have been tested according to the instructions in the sales contract.

Postal address

Phone

Telefax

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