



INSPECTION CERTIFICATE (3.1) - Chemical analysis
TEST REPORT (2.2) - Mechanical properties

Date: 2011-07-26

Certificate number: EC22072517 rev. 0

Our order: 15521049
Our reference: Westerman Jolanda
Customer number: 30077244
Customer order date: 20110725

Your order: 20030985403
Your reference:
Your fax number:
Your e-mail:

Invoice address
ZEVIJ B.V. LASAULEC CENTRAAL HVEEN
Lidhr. 400
POSTBUS 447
4900 AK OOSTERHOUT
Netherlands

Receiver of certificate

Delivery address
LASAULEC HEERENVEEN
Lidhr. 403
KUPER 4
8447 GK HEERENVEEN
Netherlands

DELIVERY

Lot number: PV1230527

Quantity: 160 KG

PRODUCT

Brand: Filarc
Description: FILARC FZ6125 1.2mm 16kg
Item number: 2642127730

CLASSIFICATIONS

SFA/AWS A5.29 E71T5-K6M H4
EN ISO 17632-A T 42 6 1Ni B M 1 H5

CHEMICAL COMPOSITION

Actual results
acc to EN 10204 - 3.1

All weld metal

Auxiliary: M21 (EN ISO 14175)

C	0.08%
Si	0.46%
Mn	1.27%
P	0.015%
S	0.010%
Cr	0.04%
Ni	0.92%
Mo	0.01%
Nb	< 0.01%
Cu	< 0.1%
V	0.01%

MECHANICAL PROPERTIES

Typical data
acc to EN 10204 - 2.2

Standard: EN
Auxiliary: M21 (EN ISO 14175)
Condition: As welded

TENSILE

<u>Rp0.2</u>	<u>Rm</u>	<u>A5</u>
445 MPa	556 MPa	28.4 %

IMPACT

<u>Temp</u>	<u>KV</u>
-40 °C	139 J
-60 °C	109 J

COMMENTS

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.
This certificate is produced electronically and is valid without signature.
Please refer any queries to:

Esab Nederland BV - P.O. Box 2236, 3800 CE Amersfoort, Nederland

Validation - Chemical Analysis

Milan Macek

Quality Manager

Validation - Others

Shaun Studholme

Product Manager