



INSPECTION CERTIFICATE (3.1) - Chemical analysis TEST REPORT (2.2) - Mechanical properties

Date: 2011-05-20

Certificate number: EC21992204 rev. 0

Our order: 15495881
Our reference: Westerman Jolanda
Customer number: 30077244
Customer order date: 20110520

Your order: 20030971268
Your reference:
Your fax number:
Your e-mail:

Invoice address
ZEVIJ B.V. LASAULEC CENTRAAL HVEEN
Lidnr. 400
POSTBUS 447
4900 AK OOSTERHOUT
Netherlands

Receiver of certificate

Delivery address
LASAULEC CENTRAAL B.V.
Lidnr. 400
KUPER 2
8447 GK HEERENVEEN
Netherlands

DELIVERY

Lot number: PV1141013300

Quantity: 5 KG

PRODUCT

Brand: ESAB
Description: OK Tigrod 316LSi 1.6x1000 5kg
Item number: 163216R150

CLASSIFICATIONS

EN ISO 14343 W 19 12 3 LSi
SFA/AWS A5.9 ER316LSi
Werkstoffnummer ~1.4430

MECHANICAL PROPERTIES

Typical data
acc to EN 10204 - 2.2

Standard:
Auxiliary:
Condition:

TENSILE

<u>Rp0.2</u>	<u>Rm</u>	<u>A4-A5</u>
450 MPa	600 MPa	35 %

IMPACT

<u>Temp</u>	<u>KV</u>
-60 °C	95 J
-110 °C	150 J

COMMENTS

CHEMICAL COMPOSITION

Actual results
acc to EN 10204 - 3.1

Wire/strip

Auxiliary:

C	0.01%
Si	0.70%
Mn	1.5%
P	0.02%
S	0.01%
Cr	18.2%
Ni	12.0%
Mo	2.5%
Cu	0.09%
N	0.050%
Ferrite FN	7

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.
This certificate is produced electronically and is valid without signature.
Please refer any queries to:

Esab Nederland BV - P.O. Box 2236, 3800 CE Amersfoort, Nederland

Validation - Chemical Analysis

Josef Mysak

Quality Manager

Validation - Others

Mikael Mimer

Product Manager



INSPECTION CERTIFICATE (3.1) - Chemical analysis TEST REPORT (2.2) - Mechanical properties

Date: 2011-05-20

Certificate number: EC21992203 rev. 0

Our order: 15495881
Our reference: Westerman Jolanda
Customer number: 30077244
Customer order date: 20110520

Your order: 20030971268
Your reference:
Your fax number:
Your e-mail:

Invoice address
ZEVIJ B.V. LASAULEC CENTRAAL HVEEN
Lidnr. 400
POSTBUS 447
4900 AK OOSTERHOUT
Netherlands

Receiver of certificate

Delivery address
LASAULEC CENTRAAL B.V.
Lidnr. 400
KUPER 2
8447 GK HEERENVEEN
Netherlands

DELIVERY

Lot number: PV1121721280

Quantity: 95 KG

PRODUCT

Brand: ESAB
Description: OK Tigrod 316LSi 1.6x1000 5kg
Item number: 163216R150

CLASSIFICATIONS

EN ISO 14343 W 19 12 3 LSi
SFA/AWS A5.9 ER316LSi
Werkstoffnummer ~1.4430

MECHANICAL PROPERTIES

Typical data
acc to EN 10204 - 2.2

Standard:
Auxiliary:
Condition:

TENSILE

<u>Rp0.2</u>	<u>Rm</u>	<u>A4-A5</u>
450 MPa	600 MPa	35 %

IMPACT

<u>Temp</u>	<u>KV</u>
-60 °C	95 J
-110 °C	150 J

COMMENTS

CHEMICAL COMPOSITION

Actual results
acc to EN 10204 - 3.1

Wire/strip

Auxiliary:

C	0.02%
Si	0.91%
Mn	1.8%
P	0.02%
S	0.01%
Cr	18.1%
Ni	11.5%
Mo	2.5%
Cu	0.08%
N	0.031%
Ferrite FN	9

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Validation - Chemical Analysis

Josef Mysak

Quality Manager

Validation - Others

Mikael Mimer

Product Manager



INSPECTION CERTIFICATE (3.1) - Chemical analysis
TEST REPORT (2.2) - Mechanical properties

Date: 2012-06-04

Certificate number: EC22472158 rev. 0

Our order: 388977
Our reference: Line Cambien France
Customer number: NLB00152
Customer order date: 20120531

Your order: 20031051521
Your reference:
Your fax number:
Your e-mail:

Invoice address
ZEVIJ B.V. LASAULEC CENTRAAL HVEEN
POSTBUS 447
4900 AK OOSTERHOUT
Netherlands

Receiver of certificate

Delivery address
LASAULEC CENTRAAL B.V.
Lidnr. 400
KUPER 2
8447 GK HEERENVEEN
Netherlands

DELIVERY

Lot number: PV2135314701

Quantity: 155 KGM

PRODUCT

Brand: ESAB
Description: OK Tigrod 316LSi 1.6x1000 5kg
Item number: 163216R150

CLASSIFICATIONS

EN ISO 14343-A W 19 12 3 L Si
SFA/AWS A5.9 ER316LSi
Werkstoffnummer ~1.4430

CHEMICAL COMPOSITION

Actual results
acc to EN 10204 - 3.1

Wire/strip

Auxiliary:

C	0.01%
Si	0.82%
Mn	1.8%
P	0.02%
S	0.01%
Cr	18.1%
Ni	11.7%
Mo	2.6%
Cu	0.09%
N	0.042%
Ferrite FN	9

MECHANICAL PROPERTIES

Typical data
acc to EN 10204 - 2.2

Standard:

Auxiliary:

Condition:

TENSILE

<u>Rp0.2</u>	<u>Rm</u>	<u>A4-A5</u>
450 MPa	600 MPa	35 %

IMPACT

<u>Temp</u>	<u>KV</u>
+20 °C	175 J
-110 °C	150 J

COMMENTS

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.

This certificate is produced electronically and is valid without signature.

Please refer any queries to:

Esab Nederland BV - P.O. Box 2236, 3800 CE Amersfoort, Nederland

Validation - Chemical Analysis

Milan Macek

Quality Manager

Validation - Others

Mikael Mimer

Product Manager



INSPECTION CERTIFICATE (3.1) - Chemical analysis
TEST REPORT (2.2) - Mechanical properties

Date: 2011-03-30

Certificate number: EC21931822 rev. 0

Our order: 15476537
Our reference: Westerman Jolanda
Customer number: 30077244
Customer order date: 20110330

Your order: 20030959809
Your reference:
Your fax number:
Your e-mail:

Invoice address
ZEVIJ B.V. LASAULEC CENTRAAL HVEEN
Lidnr. 400
POSTBUS 447
4900 AK OOSTERHOUT
Netherlands

Receiver of certificate

Delivery address
LASAULEC CENTRAAL B.V.
Lidnr. 400
KUPER 2
8447 GK HEERENVEEN
Netherlands

DELIVERY

Lot number: PV1071008090

Quantity: 150 KG

PRODUCT

Brand: ESAB
Description: OK Tigrod 316LSi 1.6x1000 5kg
Item number: 163216R150

CLASSIFICATIONS

EN ISO 14343 W 19 12 3 LSi
SFA/AWS A5.9 ER316LSi
Werkstoffnummer ~1.4430

MECHANICAL PROPERTIES

Typical data
acc to EN 10204 - 2.2

Standard:
Auxiliary:
Condition:

TENSILE

<u>Rp0.2</u>	<u>Rm</u>	<u>A4-A5</u>
450 MPa	600 MPa	35 %

IMPACT

<u>Temp</u>	<u>KV</u>
-60 °C	95 J
-110 °C	150 J

COMMENTS

CHEMICAL COMPOSITION

Actual results
acc to EN 10204 - 3.1

Wire/strip

Auxiliary:

C	0.02%
Si	0.82%
Mn	1.6%
P	0.01%
S	0.01%
Cr	18.5%
Ni	12.1%
Mo	2.5%
Cu	0.04%
N	0.043%
Ferrite FN	8

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This certificate is produced electronically and is valid without signature.
Please refer any queries to:

Esab Nederland BV - P.O. Box 2236 , 3800 CE Amersfoort , Nederland

Validation - Chemical Analysis

Josef Mysak

Quality Manager

Validation - Others

Mikael Mimer

Product Manager



INSPECTION CERTIFICATE (3.1) - Chemical analysis TEST REPORT (2.2) - Mechanical properties

Date: 2011-03-21

Certificate number: EC21920271 rev. 0

Our order: 15473440
Our reference: Line Cambien
Customer number: 30077244
Customer order date: 20110321

Your order: 20030957247
Your reference:
Your fax number:
Your e-mail:

Invoice address
ZEVIJ B.V. LASAULEC CENTRAAL HVEEN
Lidnr. 400
POSTBUS 447
4900 AK OOSTERHOUT
Netherlands

Receiver of certificate

Delivery address
LASAULEC CENTRAAL B.V.
Lidnr. 400
KUPER 2
8447 GK HEERENVEEN
Netherlands

DELIVERY

Lot number: PV1060440480

Quantity: 50 KG

PRODUCT

Brand: ESAB
Description: OK Tigrod 316LSi 1.6x1000 5kg
Item number: 163216R150

CLASSIFICATIONS

EN ISO 14343 W 19 12 3 LSi
SFA/AWS A5.9 ER316LSi
Werkstoffnummer ~1.4430

CHEMICAL COMPOSITION

Actual results
acc to EN 10204 - 3.1

Wire/strip

Auxiliary:

C	0.01%
Si	0.70%
Mn	1.5%
P	0.02%
S	0.01%
Cr	18.0%
Ni	12.0%
Mo	2.5%
Cu	0.09%
N	0.052%
Ferrite FN	6

MECHANICAL PROPERTIES

Typical data
acc to EN 10204 - 2.2

Standard:
Auxiliary:
Condition:

TENSILE

<u>Rp0.2</u>	<u>Rm</u>	<u>A4-A5</u>
450 MPa	600 MPa	35 %

IMPACT

<u>Temp</u>	<u>KV</u>
-60 °C	95 J
-110 °C	150 J

COMMENTS

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.
This certificate is produced electronically and is valid without signature.
Please refer any queries to:

Esab Nederland BV - P.O. Box 2236 , 3800 CE Amersfoort , Nederland

Validation - Chemical Analysis

Josef Mysak Quality Manager

Validation - Others

Per-Åke Pettersson

Product Manager



INSPECTION CERTIFICATE (3.1) - Chemical analysis
TEST REPORT (2.2) - Mechanical properties

Date: 2012-01-24

Certificate number: EC22297119 rev. 0

Our order: 15547077
Our reference: VAN KELLER Marina
Customer number: 30077244
Customer order date: 20120123

Your order: 20031021990
Your reference:
Your fax number:
Your e-mail:

Invoice address
ZEVIJ B.V. LASAULEC CENTRAAL HVEEN
Lidnr. 400
POSTBUS 447
4900 AK OOSTERHOUT
Netherlands

Receiver of certificate

Delivery address
LASAULEC CENTRAAL B.V.
Lidnr. 400
KUPER 2
8447 GK HEERENVEEN
Netherlands

DELIVERY

Lot number: PV1441726322

Quantity: 15 KG

PRODUCT

Brand: ESAB
Description: OK Tigrod 316LSi 1.6x1000 5kg
Item number: 163216R150

CLASSIFICATIONS

EN ISO 14343-A W 19 12 3 L Si
SFA/AWS A5.9 ER316LSi
Werkstoffnummer ~1.4430

CHEMICAL COMPOSITION

Actual results
acc to EN 10204 - 3.1

Wire/strip

Auxiliary:

C	0.02%
Si	0.70%
Mn	1.8%
P	0.02%
S	0.01%
Cr	18.6%
Ni	12.2%
Mo	2.5%
Cu	0.11%
N	0.055%
Ferrite FN	7

MECHANICAL PROPERTIES

Typical data
acc to EN 10204 - 2.2

Standard:
Auxiliary:
Condition:

TENSILE

<u>Rp0.2</u>	<u>Rm</u>	<u>A4-A5</u>
450 MPa	600 MPa	35 %

IMPACT

<u>Temp</u>	<u>KV</u>
+20 °C	175 J
-110 °C	150 J

COMMENTS

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.

This certificate is produced electronically and is valid without signature.

Please refer any queries to:

Esab Nederland BV - P.O. Box 2236, 3800 CE Amersfoort, Nederland

Validation - Chemical Analysis

Milan Macek Quality Manager

Validation - Others

Mikael Mimer

Product Manager



INSPECTION CERTIFICATE (3.1) - Chemical analysis
TEST REPORT (2.2) - Mechanical properties

Date: 2012-01-06

Certificate number: EC22273644 rev. 0

Our order: 15544716
Our reference: VAN KELLER Marina
Customer number: 30077244
Customer order date: 20120106

Your order: 20031018825
Your reference:
Your fax number:
Your e-mail:

Invoice address
ZEVIJ B.V. LASAULEC CENTRAAL HVEEN
Lidhr. 400
POSTBUS 447
4900 AK OOSTERHOUT
Netherlands

Receiver of certificate

Delivery address
LASAULEC CENTRAAL B.V.
Lidhr. 400
KUPER 2
8447 GK HEERENVEEN
Netherlands

DELIVERY

Lot number: PV1361280070

Quantity: 100 KG

PRODUCT

Brand: ESAB
Description: CK Tigrod 316LSi 1.6x1000 5kg
Item number: 163216R150

CLASSIFICATIONS

EN ISO 14343-A W19 12.3 L Si
SFA/AWS A5.9 ER316LSi
Werkstoffnummer ~1.4430

CHEMICAL COMPOSITION

Actual results
acc to EN 10204 - 3.1

Wire/strip

Auxiliary:

C	0.02%
Si	0.80%
Mn	1.5%
P	0.01%
S	0.01%
Cr	18.3%
Ni	11.7%
Mo	2.5%
Cu	0.09%
N	0.033%
Ferrite FN	8

MECHANICAL PROPERTIES

Typical data
acc to EN 10204 - 2.2

Standard:

Auxiliary:

Condition:

TENSILE

<u>Rp0.2</u>	<u>Rm</u>	<u>A4-A5</u>
450 MPa	600 MPa	35 %

IMPACT

<u>Temp</u>	<u>KV</u>
+20 °C	175 J
-110 °C	150 J

COMMENTS

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.

This certificate is produced electronically and is valid without signature.

Please refer any queries to:

Esab Nederland BV - P.O. Box 2236, 3800 CE Amersfoort, Nederland

Validation - Chemical Analysis

Milan Macek

Quality Manager

Validation - Others

Mikael Mimer

Product Manager



INSPECTION CERTIFICATE (3.1) - Chemical analysis
TEST REPORT (2.2) - Mechanical properties

Date: 2012-02-07

Certificate number: EC22317691 rev. 0

Our order: 15549799
Our reference: Westerman Jolanda
Customer number: 30077244
Customer order date: 20120207

Your order: 20031025253
Your reference:
Your fax number:
Your e-mail:

Invoice address
ZEVIJ B.V. LASAULEC CENTRAAL HVEEN
Lidnr. 400
POSTBUS 447
4900 AK OOSTERHOUT
Netherlands

Receiver of certificate

Delivery address
LASAULEC CENTRAAL B.V.
Lidnr. 400
KUPER 2
8447 GK HEERENVEEN
Netherlands

DELIVERY

Lot number: PV1131013300

Quantity: 20 KG

PRODUCT

Brand: ESAB
Description: OK Tigrod 316LSi 1.6x1000 5kg
Item number: 163216R150

CLASSIFICATIONS

EN ISO 14343-A W19 12 3 L Si
SFA/AWS A5.9 ER316LSi
Werkstoffnummer ~1.4430

MECHANICAL PROPERTIES

Typical data
acc to EN 10204 - 2.2

Standard:
Auxiliary:
Condition:

TENSILE

<u>Rp0.2</u>	<u>Rm</u>	<u>A4-A5</u>
450 MPa	600 MPa	35 %

IMPACT

<u>Temp</u>	<u>KV</u>
+20 °C	175 J
-110 °C	150 J

COMMENTS

CHEMICAL COMPOSITION

Actual results
acc to EN 10204 - 3.1

Wire/strip

Auxiliary:

C	0.01%
Si	0.70%
Mn	1.5%
P	0.02%
S	0.01%
Cr	18.2%
Ni	12.0%
Mo	2.5%
Cu	0.09%
N	0.050%
Ferrite FN	7

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This certificate is produced electronically and is valid without signature.

Please refer any queries to:

Esab Nederland BV - P.O. Box 2236 , 3800 CE Amersfoort , Nederland

Validation - Chemical Analysis

Milan Macek

Quality Manager

Validation - Others

Mikael Mimer

Product Manager



INSPECTION CERTIFICATE (3.1) - Chemical analysis
TEST REPORT (2.2) - Mechanical properties

Date: 2012-01-30

Certificate number: EC22303832 rev. 0

Our order: 15548220
Our reference: VAN KELLER Marina
Customer number: 30077244
Customer order date: 20120106

Your order: Various
Your reference:
Your fax number:
Your e-mail:

Invoice address
ZEVIJ B.V. LASAULEC CENTRAAL HVEEN
Lidnr. 400
POSTBUS 447
4900 AK OOSTERHOUT
Netherlands

Receiver of certificate

Delivery address
LASAULEC CENTRAAL B.V.
Lidnr. 400
KUPER 2
8447 GK HEERENVEEN
Netherlands

DELIVERY

Lot number: PV1425297741

Quantity: 100 KG

PRODUCT

Brand: ESAB
Description: OK Tigrod 316LSi 1.6x1000 5kg
Item number: 163216R150

CLASSIFICATIONS

EN ISO 14343-A W 19 12 3 L Si
SFA/AWS A5.9 ER316LSi
Werkstoffnummer ~1.4430

CHEMICAL COMPOSITION

Actual results
acc to EN 10204 - 3.1

Wire/strip

Auxiliary:

C	0.02%
Si	0.74%
Mn	1.6%
P	0.02%
S	0.01%
Cr	18.3%
Ni	11.8%
Mo	2.5%
Cu	0.10%
N	0.041%

Ferrite FN 8

MECHANICAL PROPERTIES

Typical data
acc to EN 10204 - 2.2

Standard:
Auxiliary:
Condition:

TENSILE

<u>Rp0.2</u>	<u>Rm</u>	<u>A4-A5</u>
450 MPa	600 MPa	35 %

IMPACT

<u>Temp</u>	<u>KV</u>
+20 °C	175 J
-110 °C	150 J

COMMENTS

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.

This certificate is produced electronically and is valid without signature.

Please refer any queries to:

Esab Nederland BV - P.O. Box 2236, 3800 CE Amersfoort, Nederland

Validation - Chemical Analysis

Milan Macek

Quality Manager

Validation - Others

Mikael Mimer

Product Manager



INSPECTION CERTIFICATE (3.1) - Chemical analysis
TEST REPORT (2.2) - Mechanical properties

Date: 2012-03-23

Certificate number: EC22380394 rev. 0

Our order: 15557152
Our reference: Westerman Jolanda
Customer number: 30077244
Customer order date: 20120323

Your order: 20031036896
Your reference:
Your fax number:
Your e-mail:

Invoice address
ZEVIJ B.V. LASAULEC CENTRAAL HVEEN
Lichr. 400
POSTBUS 447
4900 AK OOSTERHOUT
Netherlands

Receiver of certificate

Delivery address
LASAULEC CENTRAAL B.V.
Lichr. 400
KUPER 2
8447 GK HEERENVEEN
Netherlands

DELIVERY

Lot number: PV2035308122

Quantity: 50 KG

PRODUCT

Brand: ESAB
Description: OK Tigrod 316LSi 1.6x1000 5kg
Item number: 163216R150

CLASSIFICATIONS

EN ISO 14343-A W19 12.3 L Si
SFA/AWS A5.9 ER316LSi
Werkstoffnummer ~1.4430

MECHANICAL PROPERTIES

Typical data
acc to EN 10204 - 2.2

Standard:
Auxiliary:
Condition:

TENSILE
Rp0.2 Rm A4-A5
450 MPa 600 MPa 35 %

IMPACT
Temp KV
+20 °C 175 J
-110 °C 150 J

CHEMICAL COMPOSITION

Actual results
acc to EN 10204 - 3.1

Wire/strip

Auxiliary:

C	0.01%
Si	0.73%
Mn	1.6%
P	0.02%
S	0.02%
Cr	18.3%
Ni	11.9%
Mo	2.5%
Cu	0.10%
N	0.052%
Ferrite FN	8

COMMENTS

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Please refer any queries to:

Esab Nederland BV - P.O. Box 2236, 3800 CE Amersfoort, Nederland

Validation - Chemical Analysis

Milan Macek

Quality Manager

Validation - Others

Mikael Mimer

Product Manager



INSPECTION CERTIFICATE (3.1) - Chemical analysis
TEST REPORT (2.2) - Mechanical properties

Date: 2012-03-16

Certificate number: EC22370574 rev. 0

Our order: 15555942
Our reference: Westerman Jolanda
Customer number: 30077244
Customer order date: 20120316

Your order: 20031035133
Your reference:
Your fax number:
Your e-mail:

Invoice address

ZEVIJ B.V. LASAULEC CENTRAAL HVEEN
Lidnr. 400
POSTBUS 447
4800 AK OOSTERHOUT
Netherlands

Receiver of certificate

Delivery address

LASAULEC CENTRAAL B.V.
Lidnr. 400
KUPER 2
8447 GK HEERENVEEN
Netherlands

DELIVERY

Lot number: PV1501421330

Quantity: 50 KG

PRODUCT

Brand: ESAB
Description: OK Tigrod 316LSi 1.6x1000 5kg
Item number: 163216R150

CLASSIFICATIONS

EN ISO 14343-A W19 12 3 L Si
SFA/AWS A5.9 ER316LSi
Werksstoffnummer ~1.4430

CHEMICAL COMPOSITION

Actual results
acc to EN 10204 - 3.1

Wire/strip

Auxiliary:

C	0.02%
Si	0.72%
Mn	1.6%
P	0.02%
S	0.01%
Cr	18.4%
Ni	11.9%
Mo	2.5%
Cu	0.13%
N	0.044%
Ferrite FN	8

MECHANICAL PROPERTIES

Typical data
acc to EN 10204 - 2.2

Standard:
Auxiliary:
Condition:

TENSILE

<u>Rp0.2</u>	<u>Rm</u>	<u>A4-A5</u>
450 MPa	600 MPa	35 %

IMPACT

<u>Temp</u>	<u>KV</u>
+20 °C	175 J
-110 °C	150 J

COMMENTS

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.

This certificate is produced electronically and is valid without signature.

Please refer any queries to:

Esab Nederland BV - P.O. Box 2236, 3800 CE Amersfoort, Nederland

Validation - Chemical Analysis

Milan Macek

Quality Manager

Validation - Others

Mikael Mimer

Product Manager



INSPECTION CERTIFICATE (3.1) - Chemical analysis
TEST REPORT (2.2) - Mechanical properties

Date: 2011-11-07

Certificate number: EC22206643 rev. 0

Our order: 15535838
Our reference: Westerman Jolanda
Customer number: 30077244
Customer order date: 20111107

Your order: 20031006186
Your reference:
Your fax number:
Your e-mail:

Invoice address
ZEMJ B.V. LASAULEC CENTRAAL HVEEN
Licht. 400
POSTBUS 447
4800 AK OOSTERHOUT
Netherlands

Receiver of certificate

Delivery address
LASAULEC CENTRAAL B.V.
Licht. 400
KUPFER 2
8447 GK HEEERENVEEN
Netherlands

DELIVERY

Lot number: PV1351231591

Quantity: 100 KG

PRODUCT

Brand: ESAB
Description: CK Tigrod 316LSI 1.6x1000 5kg
Item number: 163216R150

CLASSIFICATIONS

EN ISO 14343-A: W19 123 LSI
SFA/AWS A5.9: ER316LSI
Werkstoffnummer: ~1.4430

MECHANICAL PROPERTIES

Typical data
acc to EN 10204 - 2.2

Standard:
Auxiliary:
Condition:

TENSILE

R _{0.2}	R _m	A4-A5
450 MPa	600 MPa	35 %

IMPACT

Temp	KV
-60 °C	95 J
-110 °C	150 J

COMMENTS

CHEMICAL COMPOSITION

Actual results
acc to EN 10204 - 3.1

Wire/strip

Auxiliary:

C	0.01%
Si	0.80%
Mn	1.6%
P	0.02%
S	0.01%
Cr	18.5%
N	11.9%
Mo	2.6%
Cu	0.09%
N	0.043%
Ferrite FN	9

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Esab Nederland BV - P.O. Box 2236, 3800 CE Amersfoort, Nederland

Validation - Chemical Analysis

Milan Macsek

Quality Manager

Validation - Others

Mikael Mimer

Product Manager